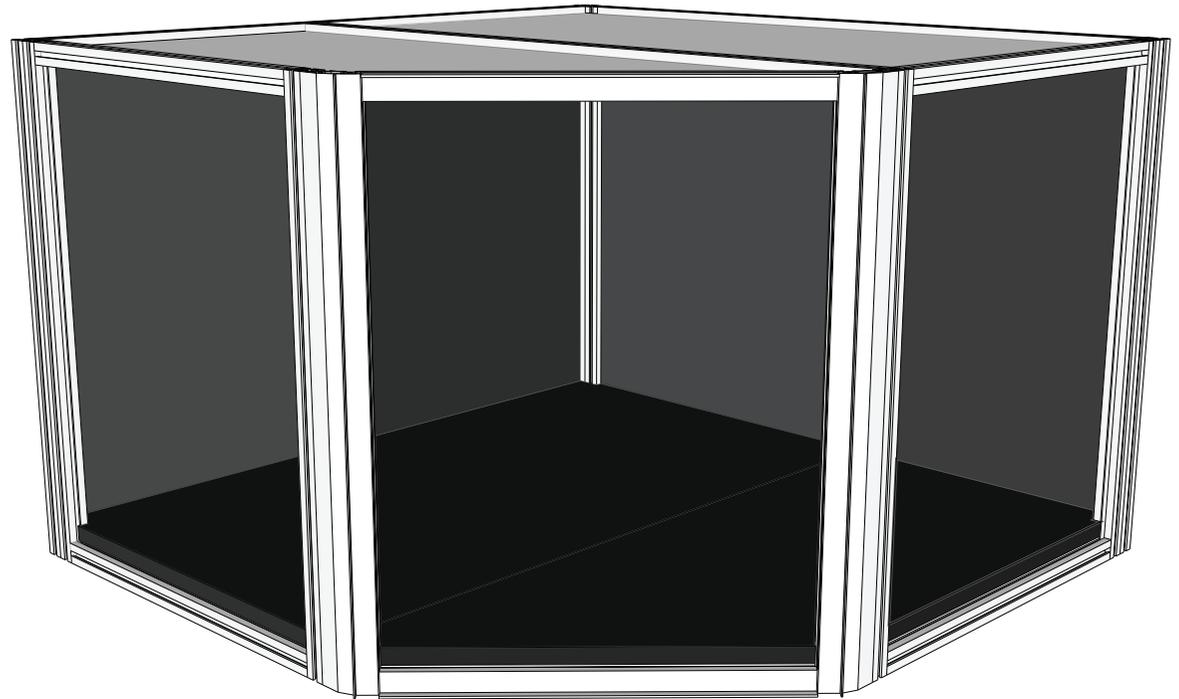


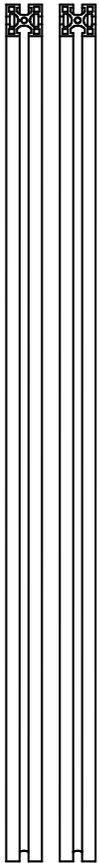


SIXTH55 45° Corner Assembly

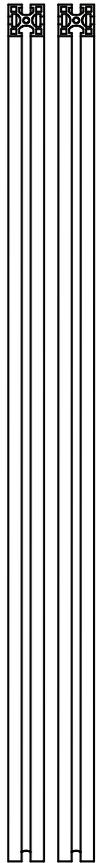
Version 3.0



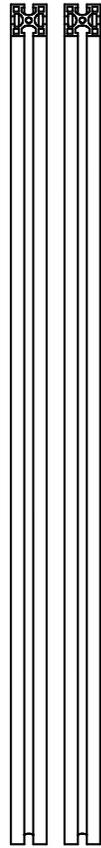
Back Frame
Left Horizontal
Bar x 2



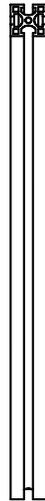
Middle
Horizontal
Bar x 2



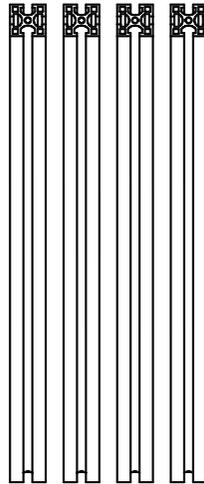
Back Frame
Right Horizontal
Bar x 2



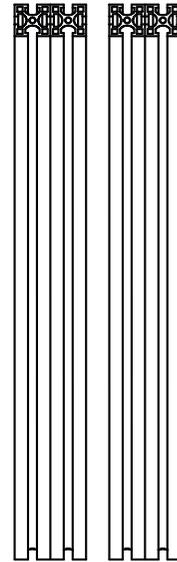
Back
Enhancement
Bar x 1



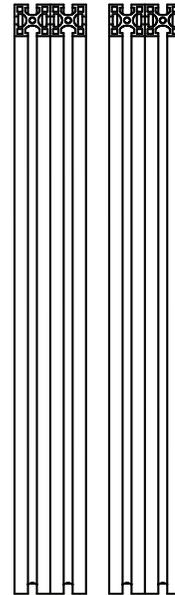
Side Frame
Horizontal Bar x 4



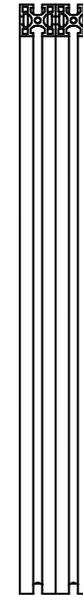
Back Frame Middle
Vertical Bar x 2



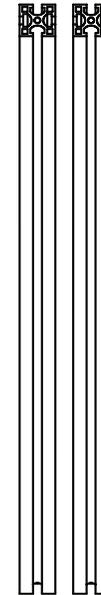
Side Frame Back
Vertical Bar x 2



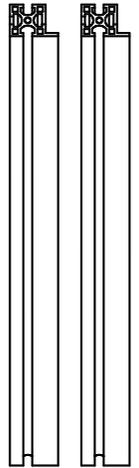
Back Frame
Vertical Bar x 1



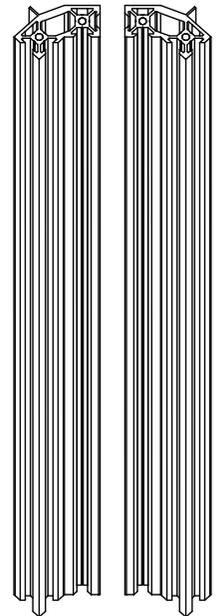
Side Frame Front
Vertical Bar x 2



Front Frame
Horizontal Bar x 2



Front Frame
Vertical Bar x 2



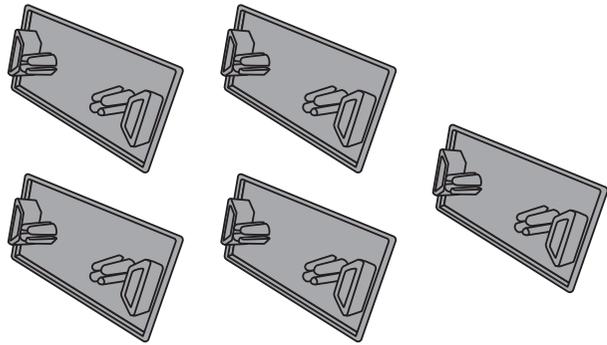
Vertical C Channel x 4



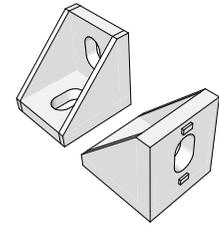
Conduit x 1



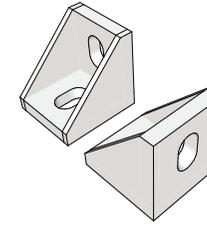
Horizontal C Channel x 4



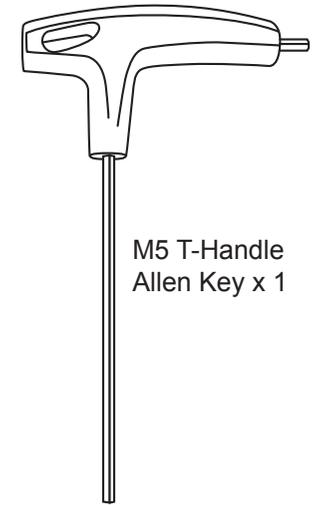
Back Frame Foot Pad x 5



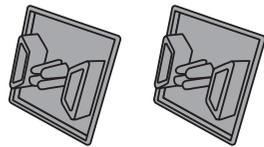
Extrusion
Angle Brackets x 2



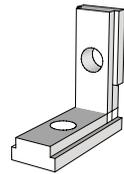
Angle Brackets
x 4



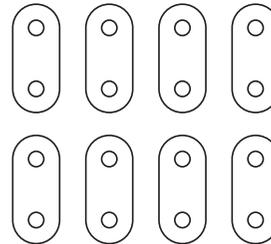
M5 T-Handle
Allen Key x 1



Front Frame Foot Pad x 2



Angle Inner
Bracket x 4



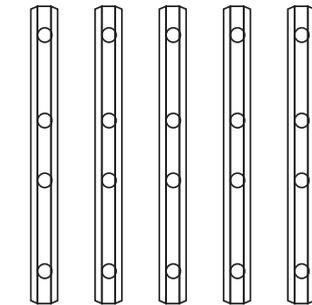
Horizontal Bracket x 8



M5 Allen Key x 1



M4 Allen Key x 1



Stacking Bracket x 5



M5-Long
Screw x30



M5 Washer
x 30



M5-Short
Screw x 30



M4 Stacking
Screw x 28

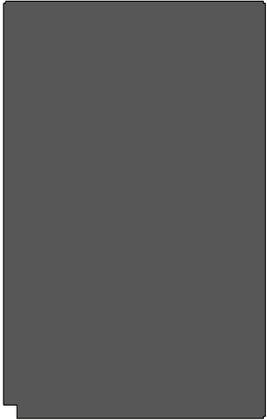


M5 Nuts
x 30

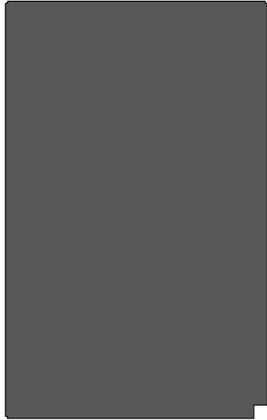


Front Panel
Safety Screw x 1

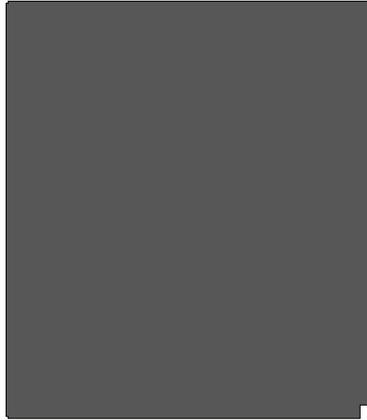
Left Small Back Panel



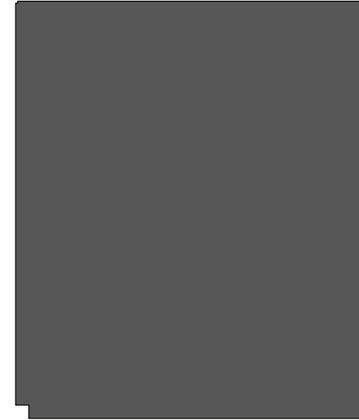
Right Small Back Panel



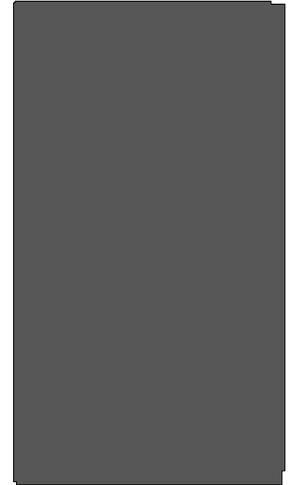
Left Large Back Panel



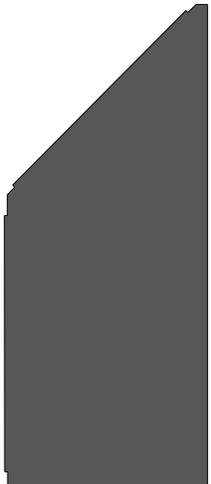
Right Large Back Panel



Large Top Panel



Small Top Panel



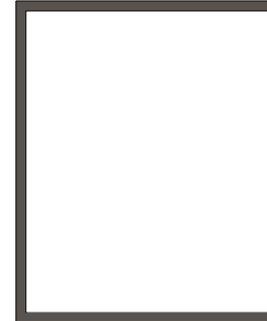
Small Base



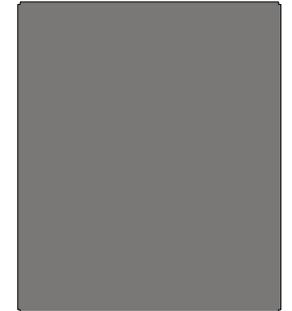
Large Base

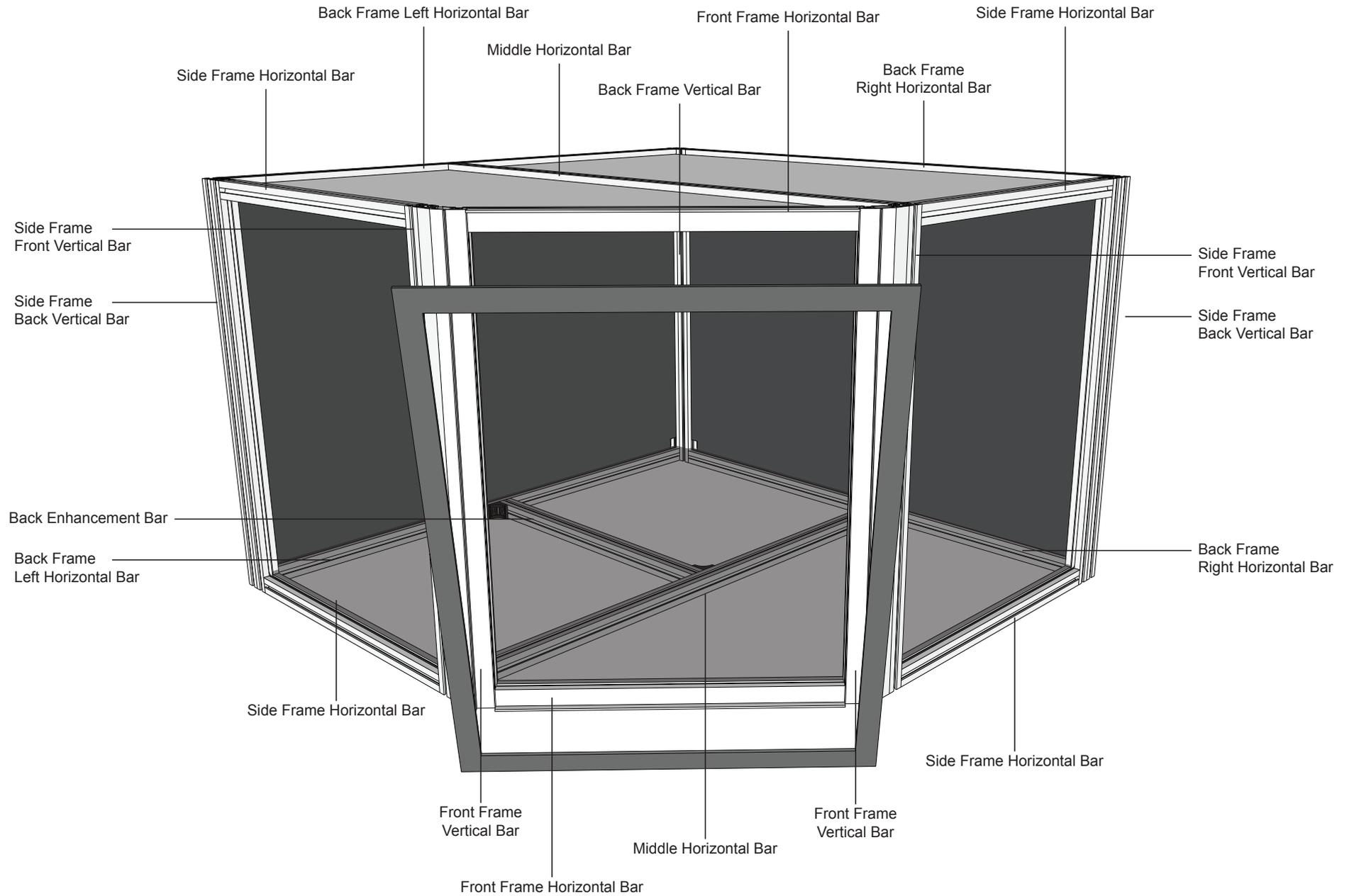


Front Panel



Side Panel



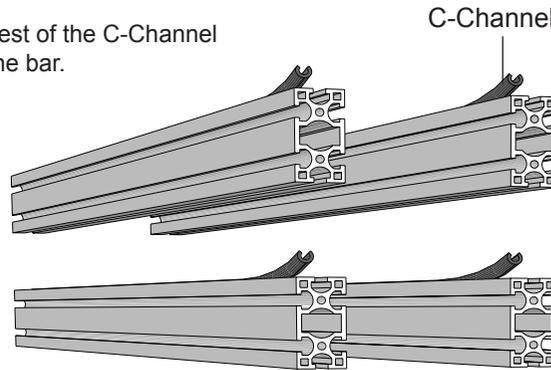


You will need

- Side Frame Back Vertical Bar x 2
- Side Frame Front Vertical Bar x 2
- Side Frame Horizontal Bar x 4
- Horizontal C-Channel x 4
- Vertical C-Channel x 4

Side Frame Horizontal Bar

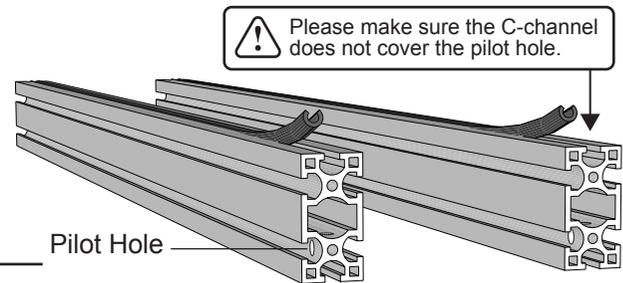
Position the bar on any side. Install a Horizontal C-Channel into the top slit of the bar. Repeat for all bars.



Side Frame Back Vertical Bar

Position the bar with the pilot holes facing the flat surface. Install a Vertical C-Channel into the top slit of the bar. Repeat for all bars.

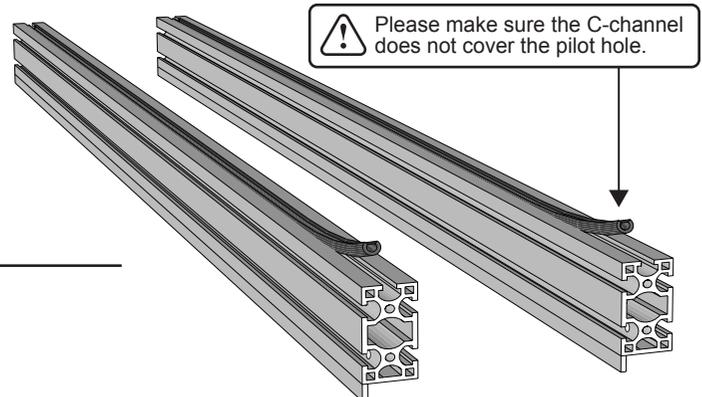
⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



Side Frame Front Vertical Bar

Place a bar with the magnets facing down. Install a Vertical C-Channel into the top slit. Repeat for all bars.

⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



Steps to install C-Channel

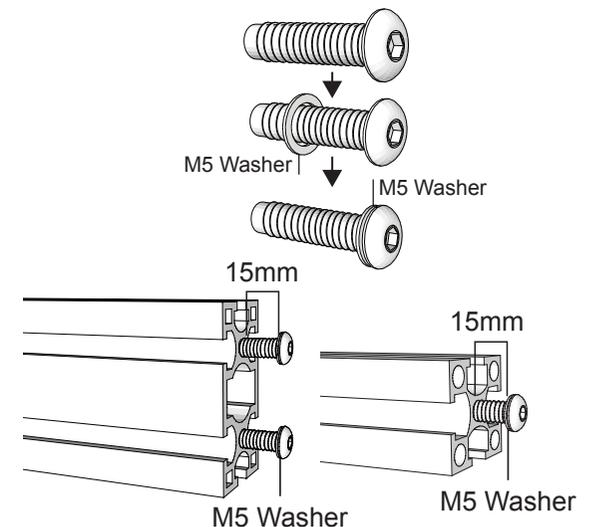
- Step 1.** Flatten one end of the C-Channel by pressing the open edges together.
- Step 2.** Push the compressed tip into the slit of the bar.
- Step 3.** Press down the rest of the C-Channel along the slit of the bar.

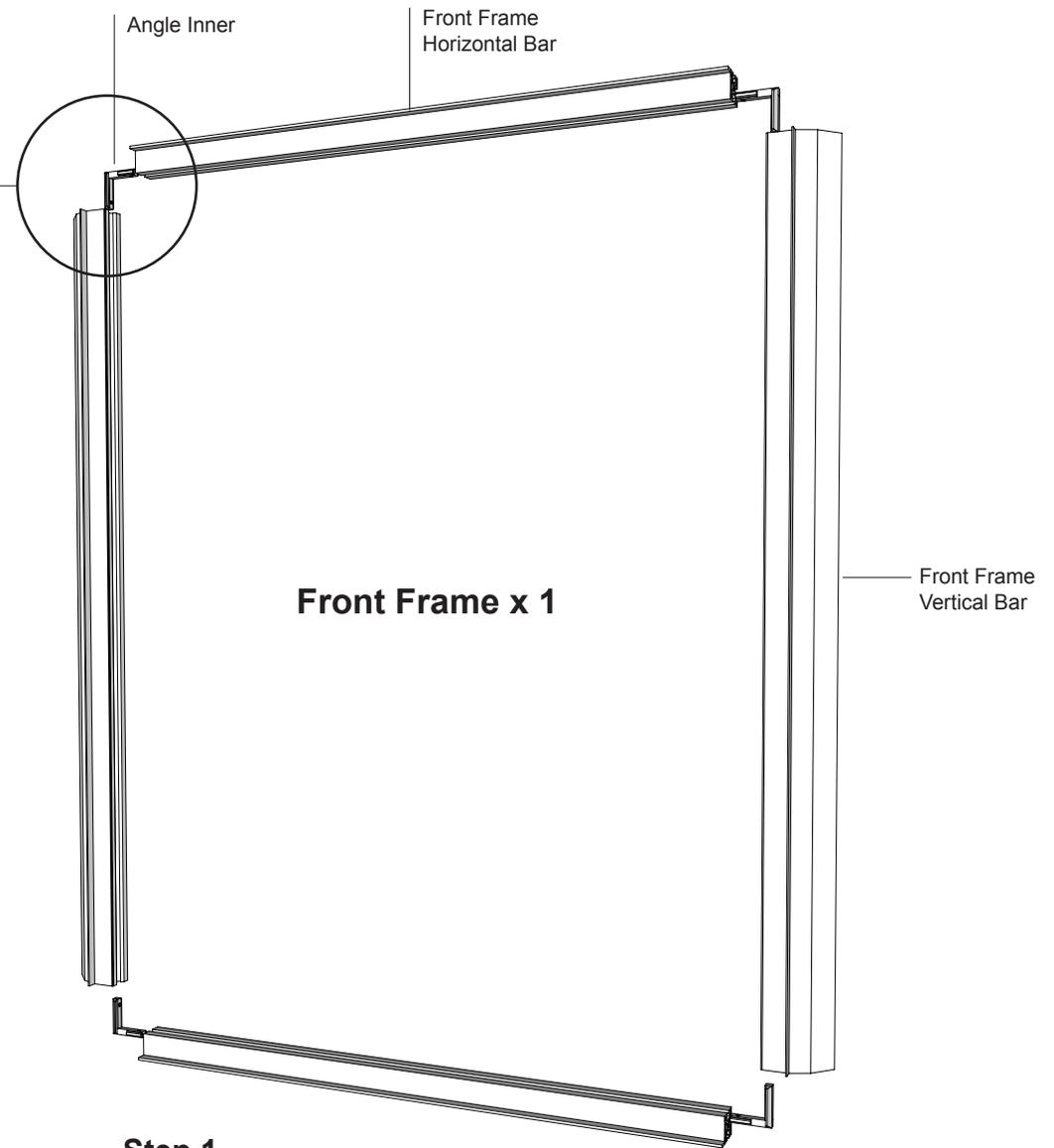
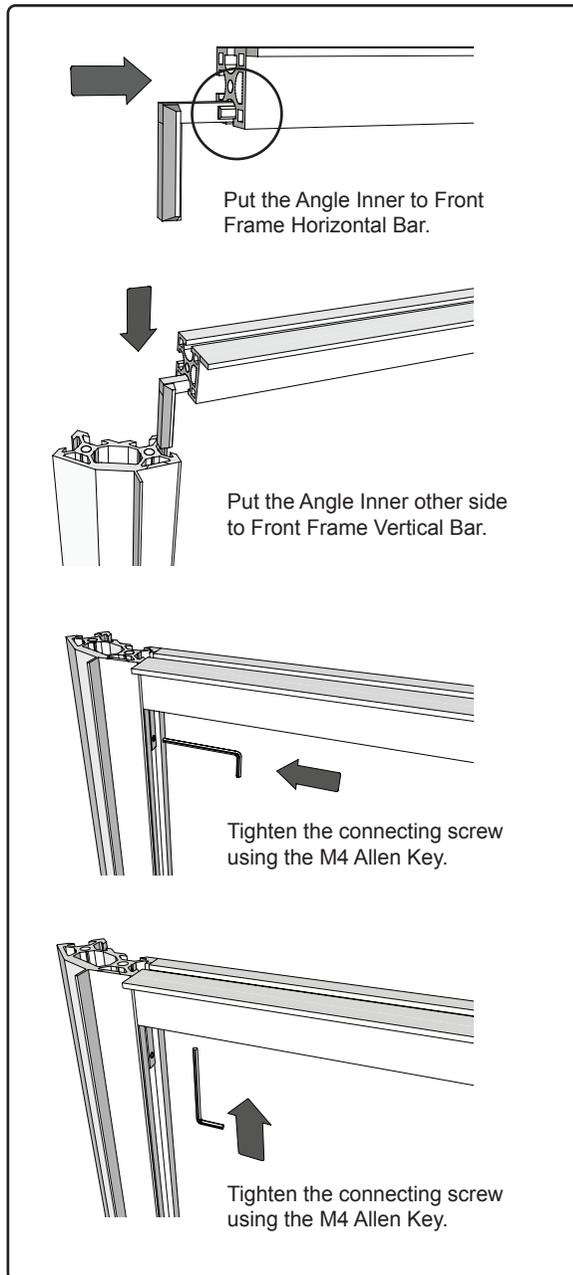
You will need

- M5-Long Screw x 44
- M5-Washer x 44
- Back Frame Right Horizontal Bar x 2
- Back Frame Left Horizontal Bar x 2
- Back Frame Middle Vertical Bar x 2
- Middle Horizontal Bar x 2
- Side Frame Back Vertical Bar x 2
- Side Frame Front Vertical Bar x 2
- Side Frame Horizontal Bar x 4

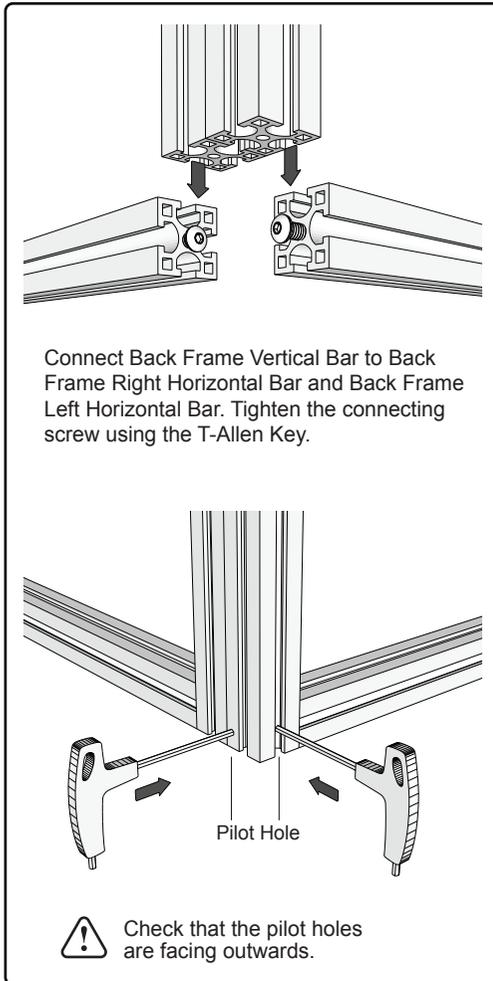
Steps to insert M5-Long Screw

- Step 1.** Insert the M5-Long Screw fully into the M5-Washer.
- Step 2.** Position the screw with washer into the pilot hole on the left side of the bar. Turn clockwise to tighten the screw. Leave a 15mm gap between the washer and bar.
- Step 3.** Repeat steps 1-2 for the other side of the bar.
- Step 4.** Repeat steps 1-3 for
 - Back Frame Right Horizontal Bar x 2
 - Back Frame Left Horizontal Bar x 2
 - Back Frame Middle Vertical Bar x 2
 - Middle Horizontal Bar x 2
 - Side Frame Back Vertical Bar x 2
 - Side Frame Front Vertical Bar x 2
 - Side Frame Horizontal Bar x 4





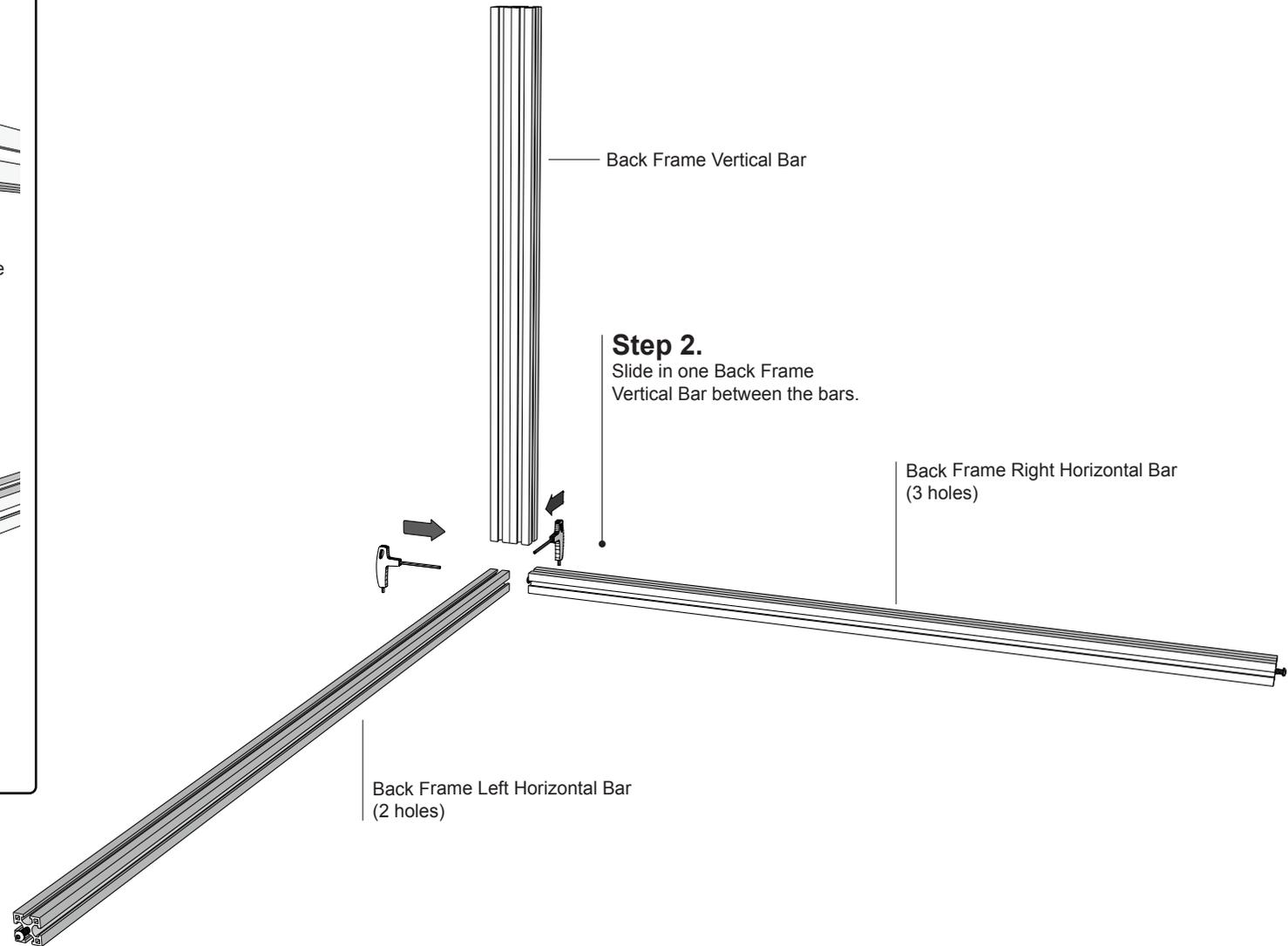
Step 1.
Connect Front Frame Horizontal Bar to Front Frame Vertical Bar. Tighten the connecting screw using the M4 Allen Key.



Connect Back Frame Vertical Bar to Back Frame Right Horizontal Bar and Back Frame Left Horizontal Bar. Tighten the connecting screw using the T-Allen Key.

Pilot Hole

⚠ Check that the pilot holes are facing outwards.

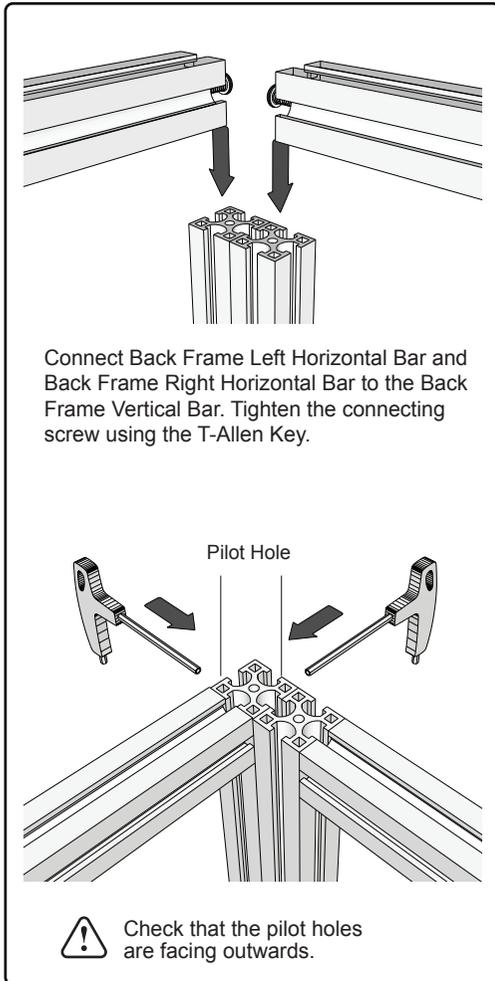


Back Frame Vertical Bar

Step 2.
Slide in one Back Frame Vertical Bar between the bars.

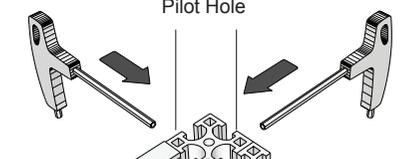
Back Frame Right Horizontal Bar (3 holes)

Back Frame Left Horizontal Bar (2 holes)



Connect Back Frame Left Horizontal Bar and Back Frame Right Horizontal Bar to the Back Frame Vertical Bar. Tighten the connecting screw using the T-Allen Key.

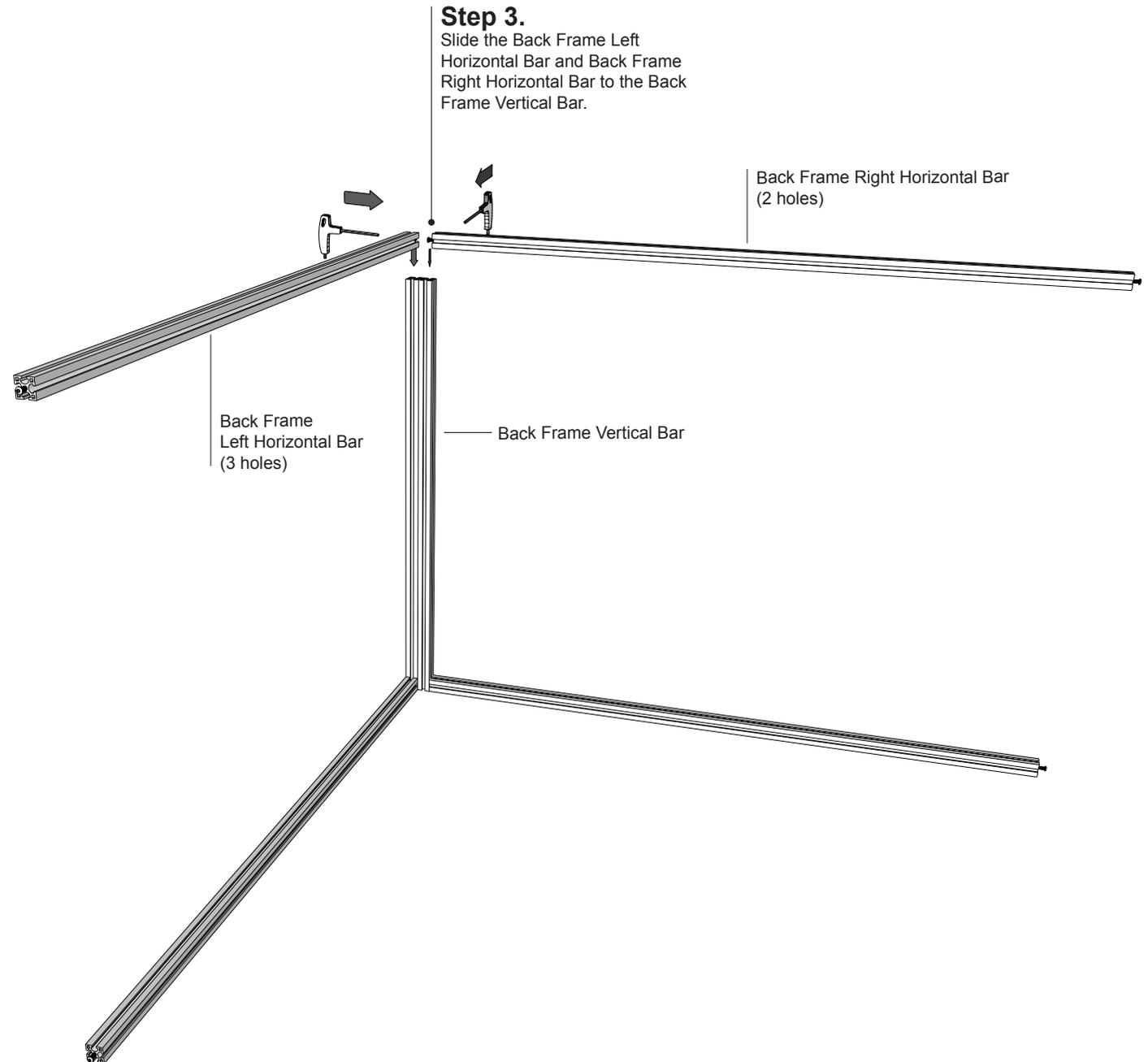
Pilot Hole



 Check that the pilot holes are facing outwards.

Step 3.

Slide the Back Frame Left Horizontal Bar and Back Frame Right Horizontal Bar to the Back Frame Vertical Bar.



Back Frame Right Horizontal Bar (2 holes)

Back Frame Left Horizontal Bar (3 holes)

Back Frame Vertical Bar

Step 5.

Slide in Back Frame Middle Vertical Bar between the bars.

Step 4.

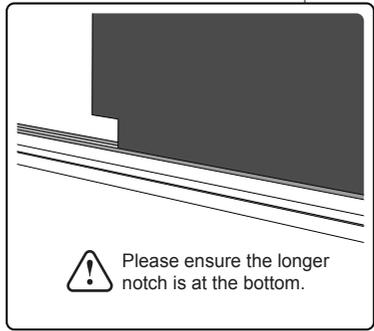
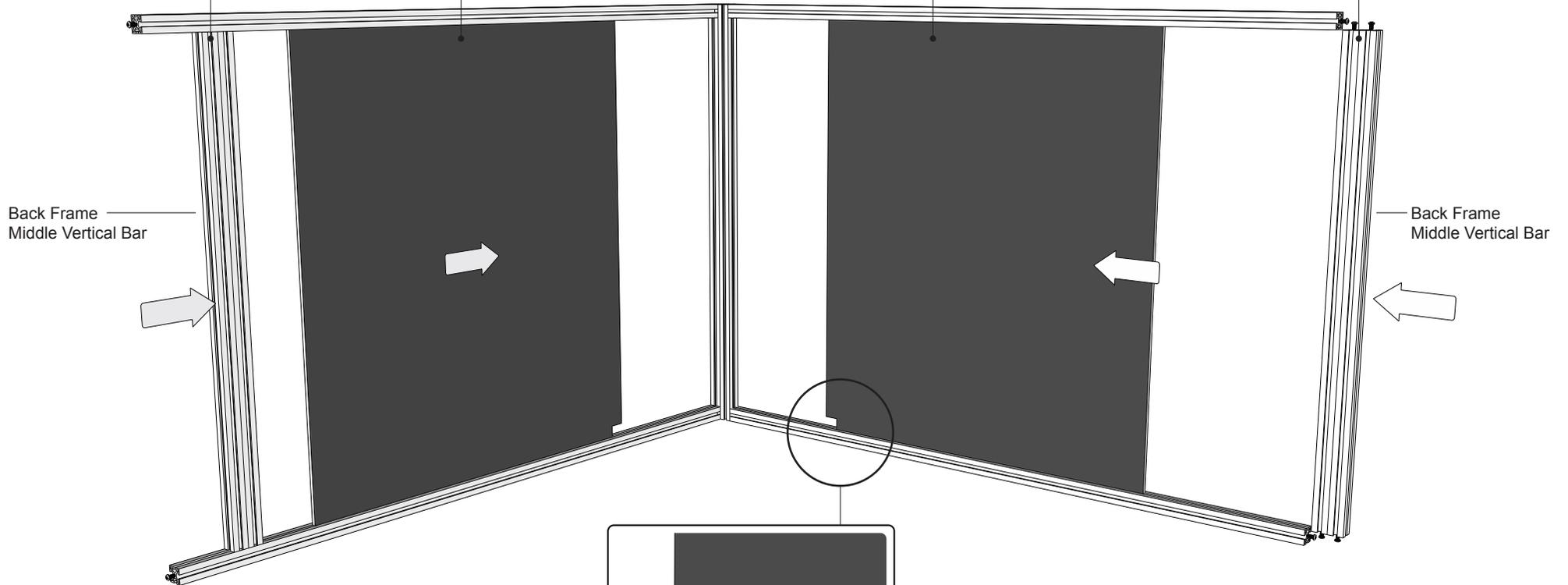
Slide in one Left Large Back Panel between the bars.

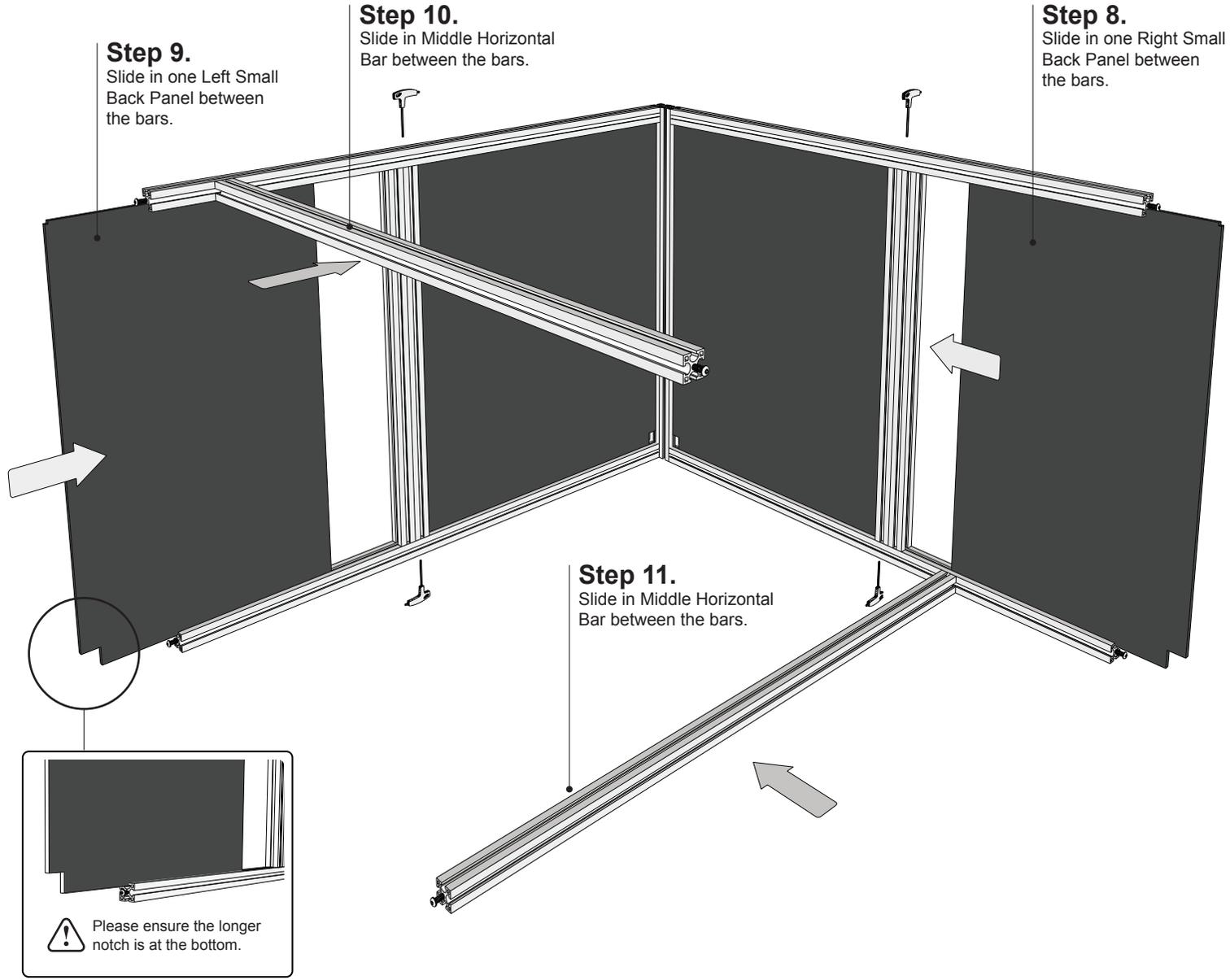
Step 6.

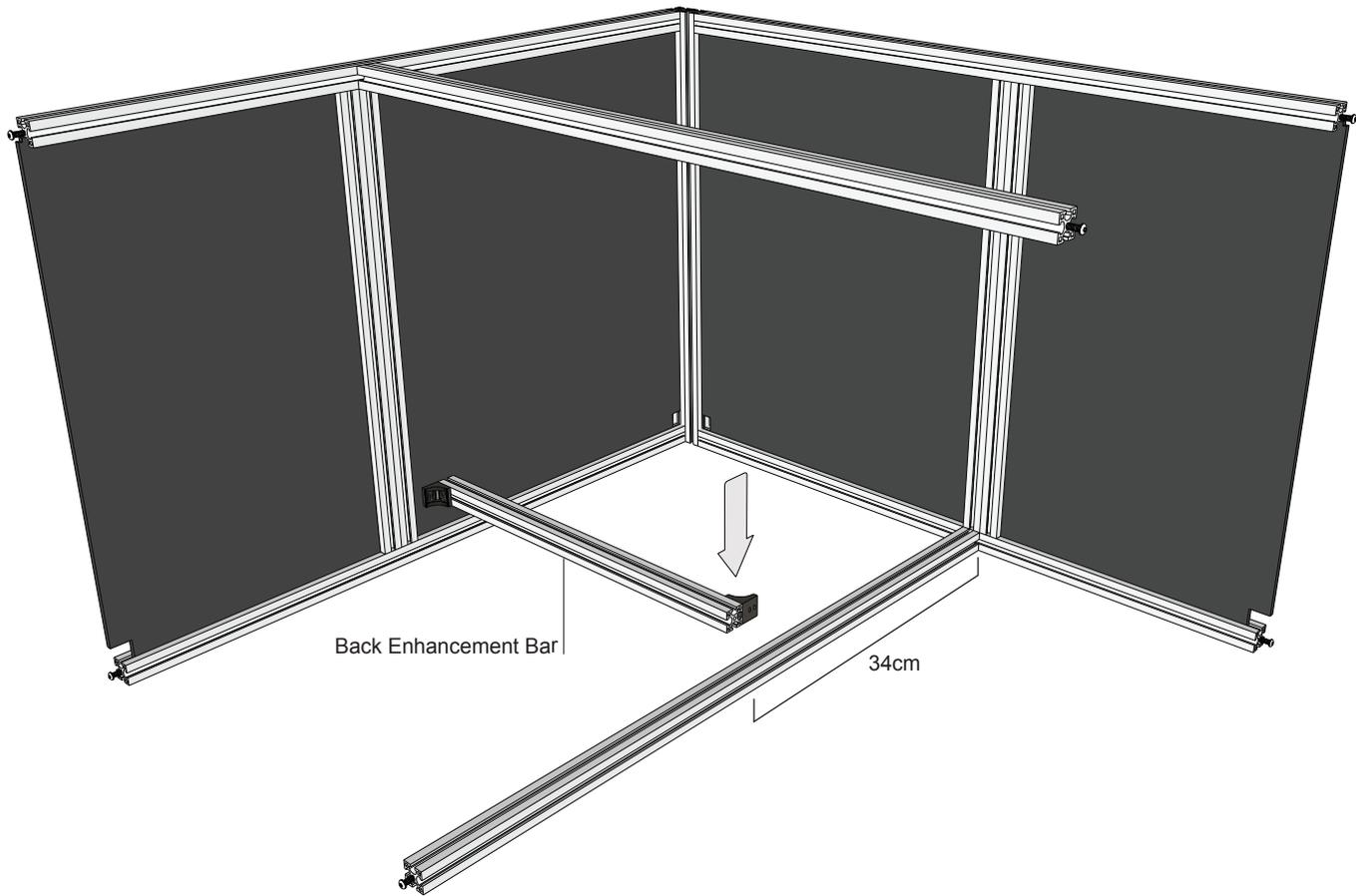
Slide in one Right Large Back Panel between the bars.

Step 7.

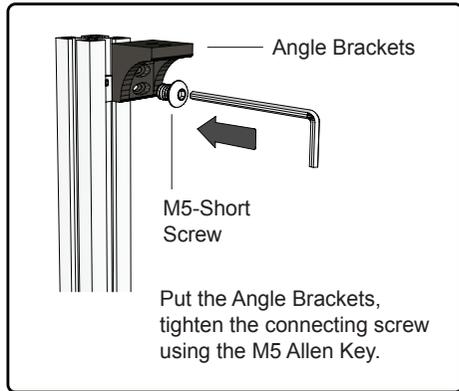
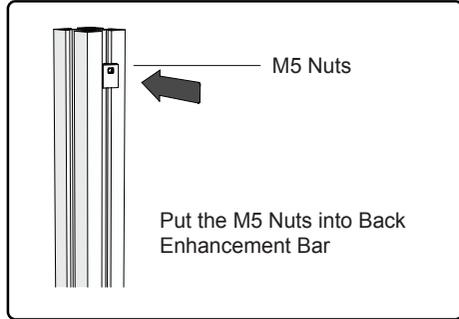
Slide in Back Frame Middle Vertical Bar between the bars.





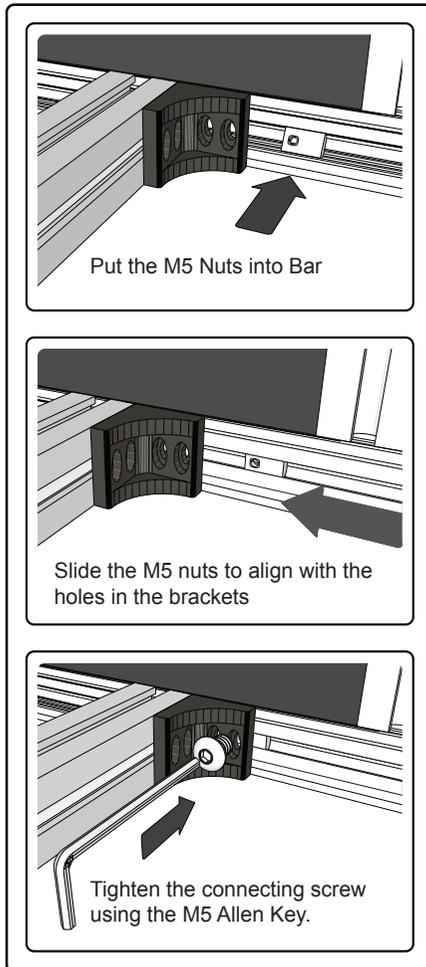


Step 12. Prepare the Back Enhancement Bar



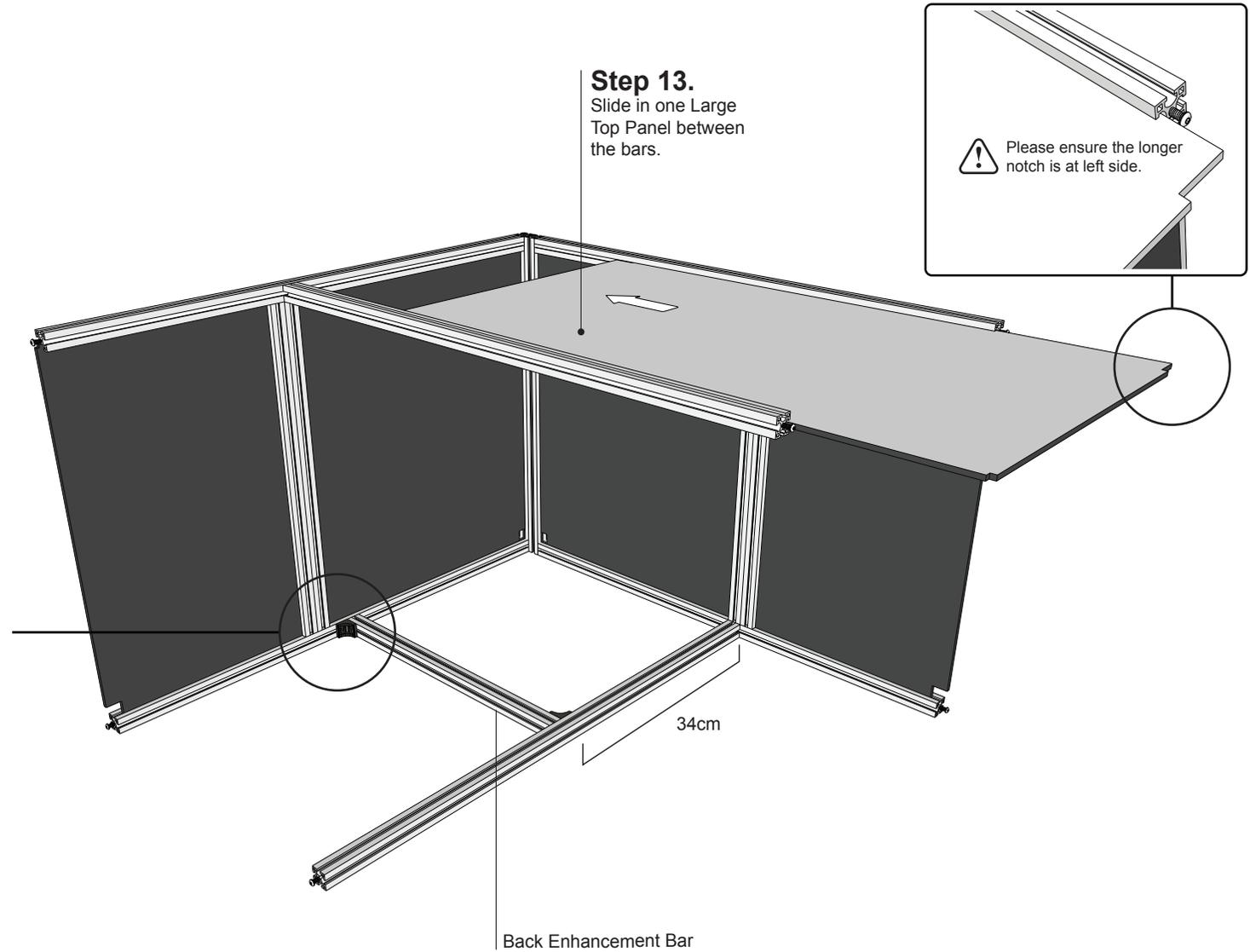
Step 12.

Connecting Back Enhancement Bar between the bars.



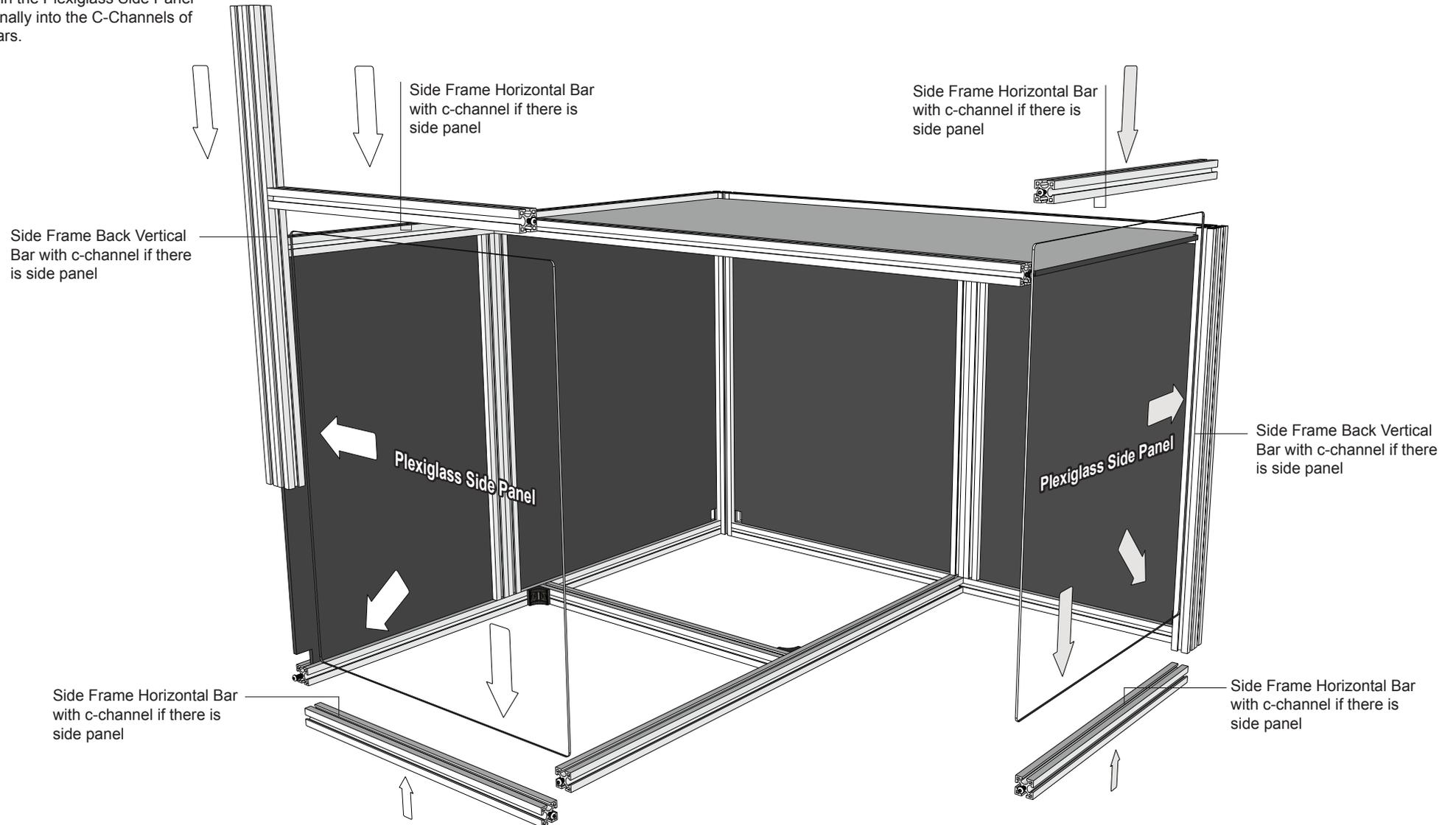
Step 13.

Slide in one Large Top Panel between the bars.

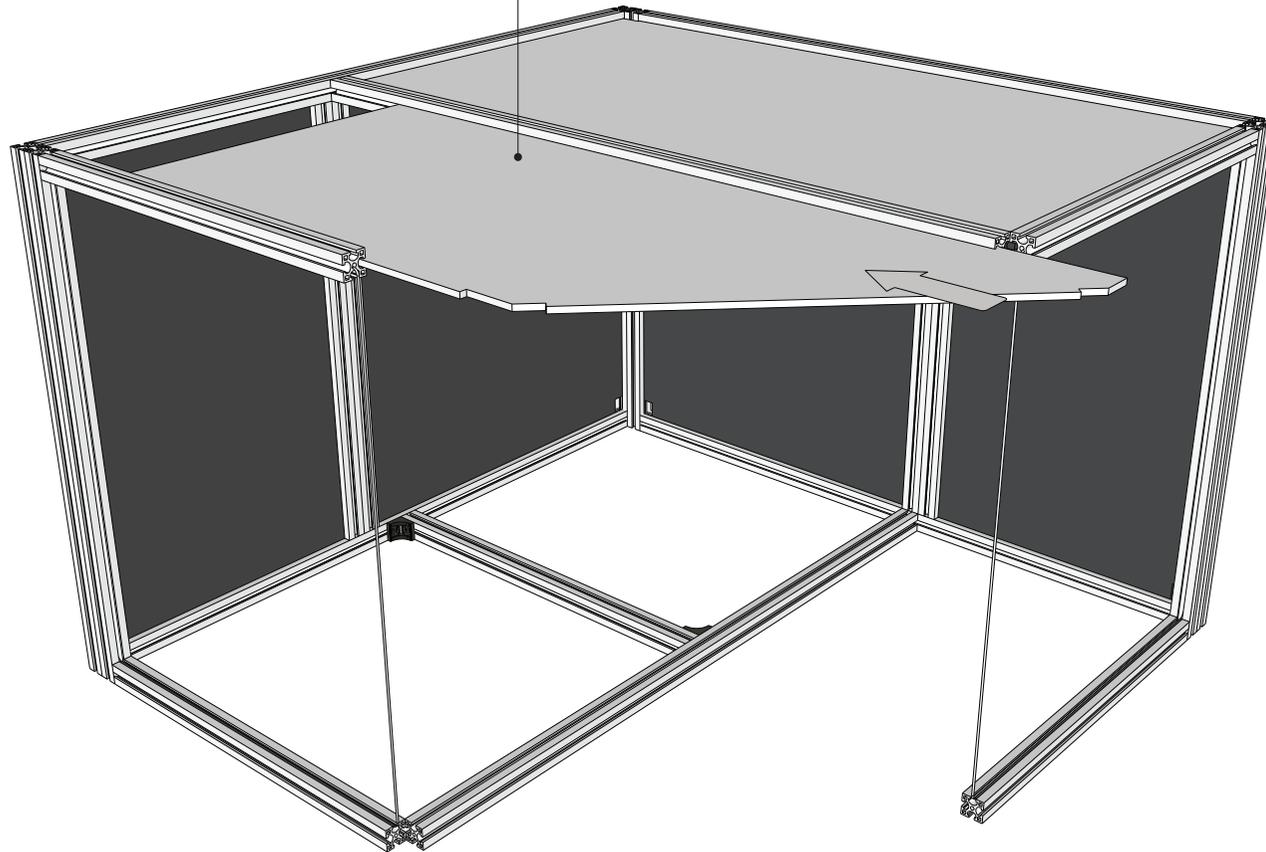


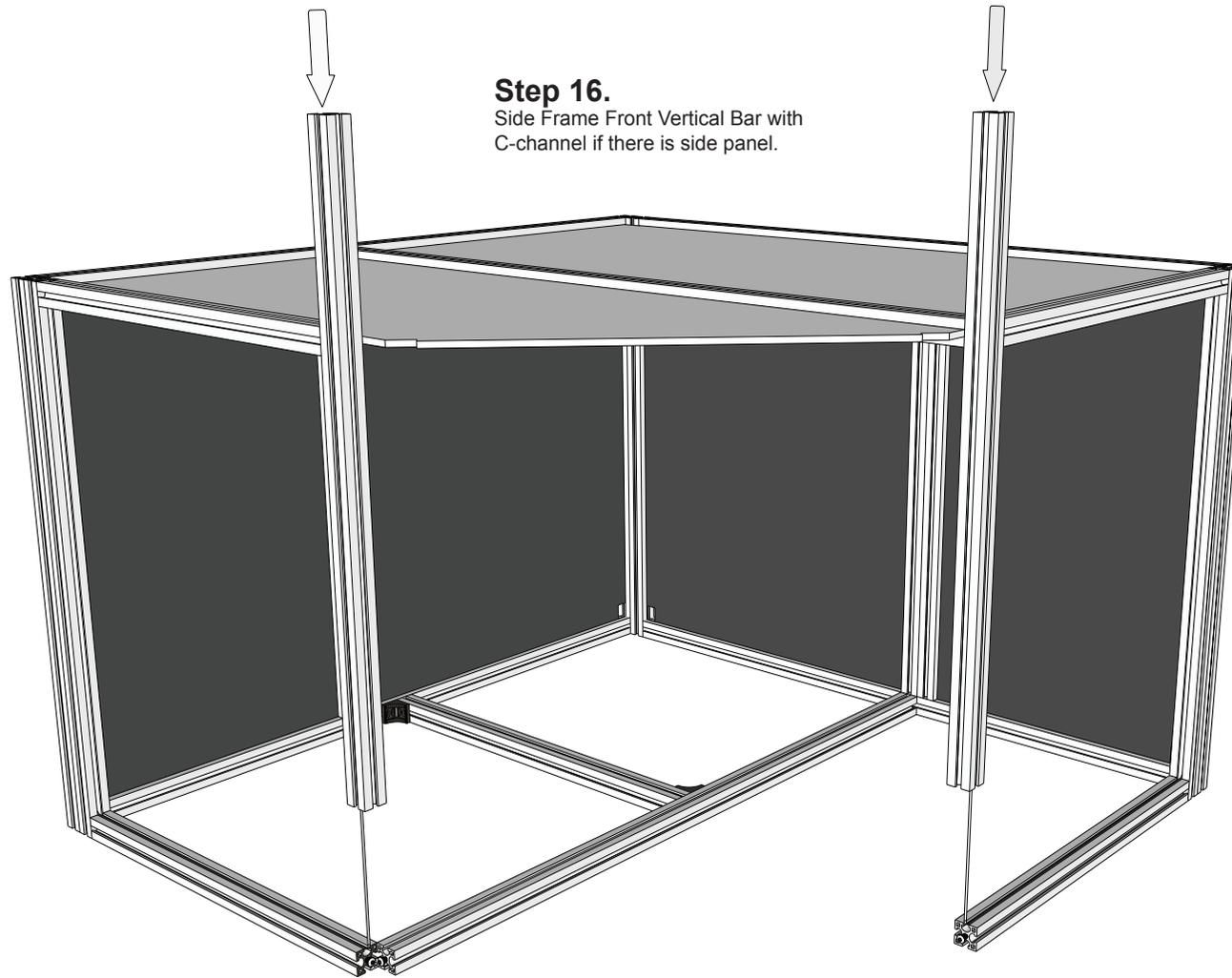
Step 14.

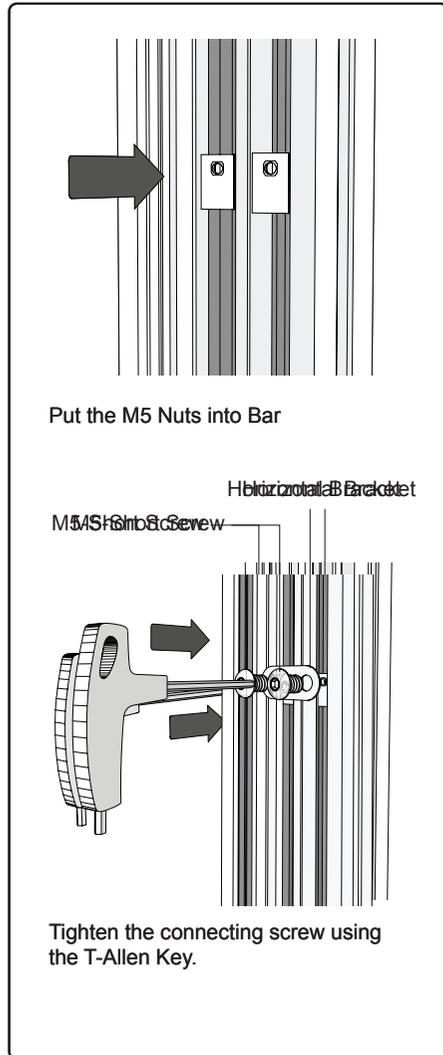
Slide in the Plexiglass Side Panel diagonally into the C-Channels of the bars.



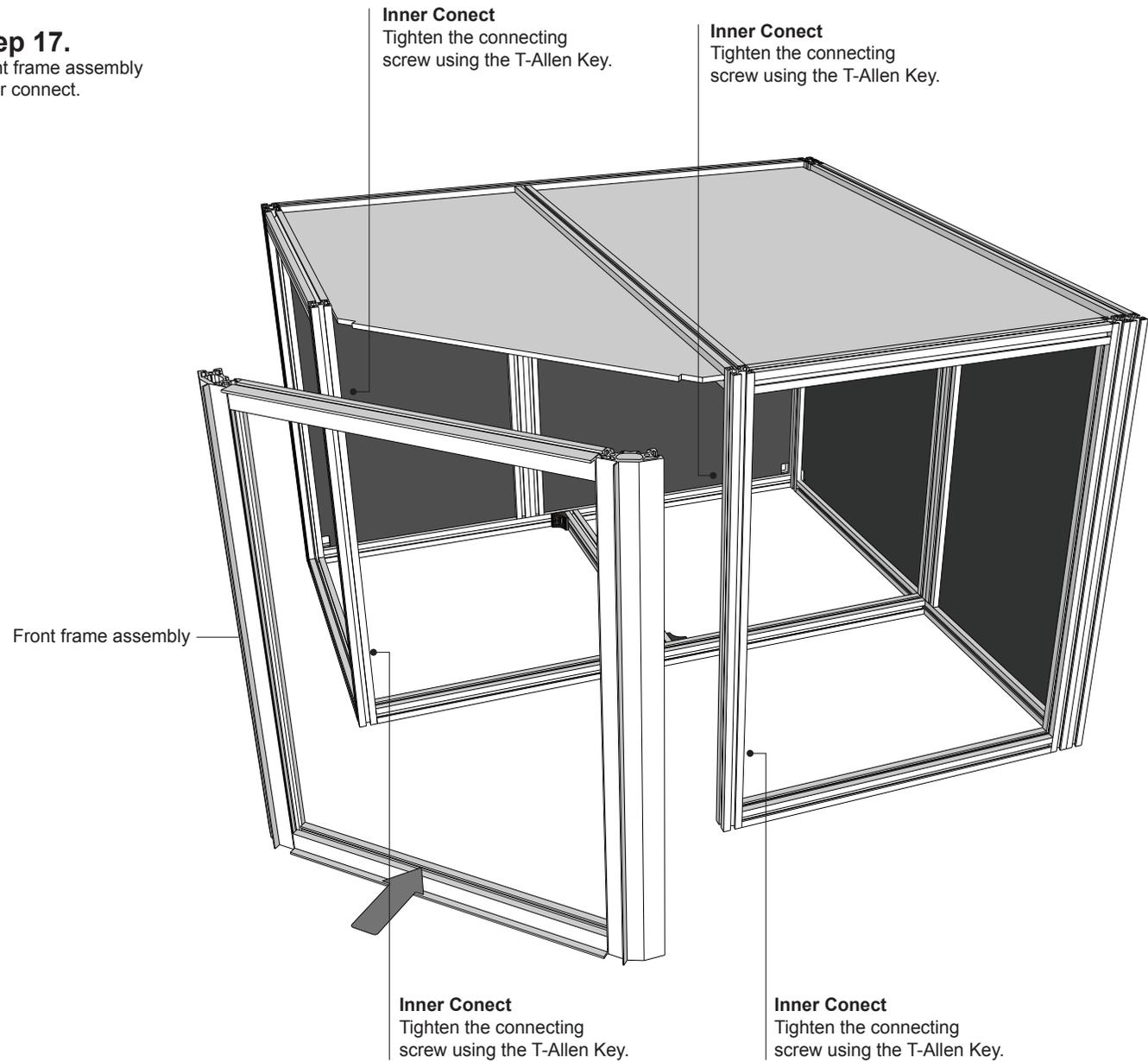
Step 15.
Slide in one Small Top Panel
between the bars.



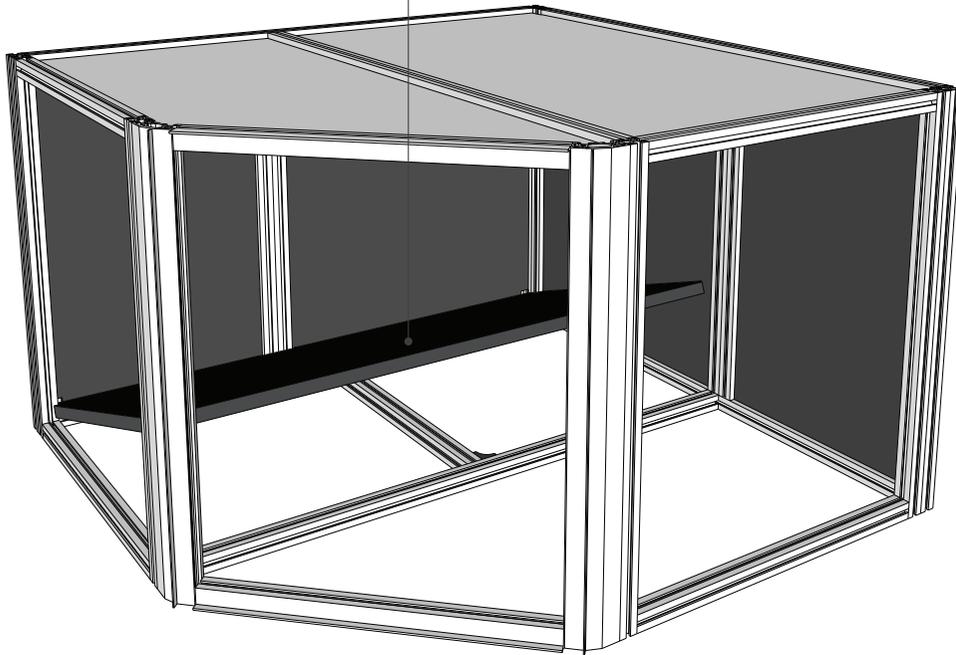




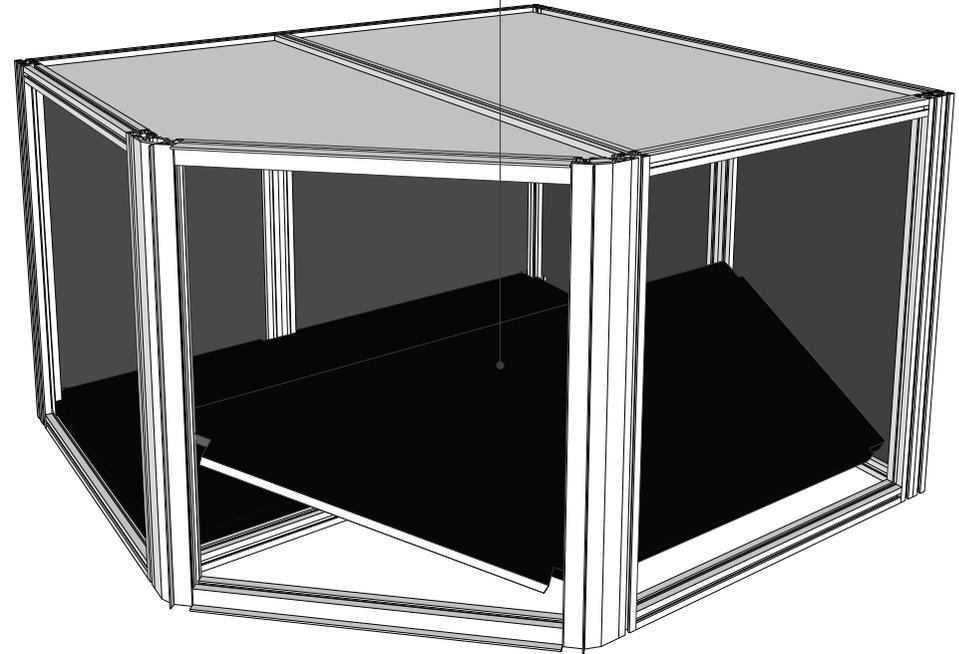
Step 17.
Front frame assembly
inner connect.

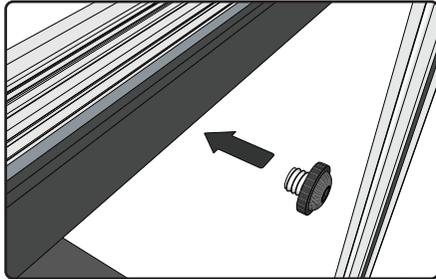


Step 18.
Tilt and insert the
Large Base.



Step 17.
Tilt and insert the
Small Base.





Step 19.
Attach the Plexiglass Front Panel
and insert the Safety Screw.

