

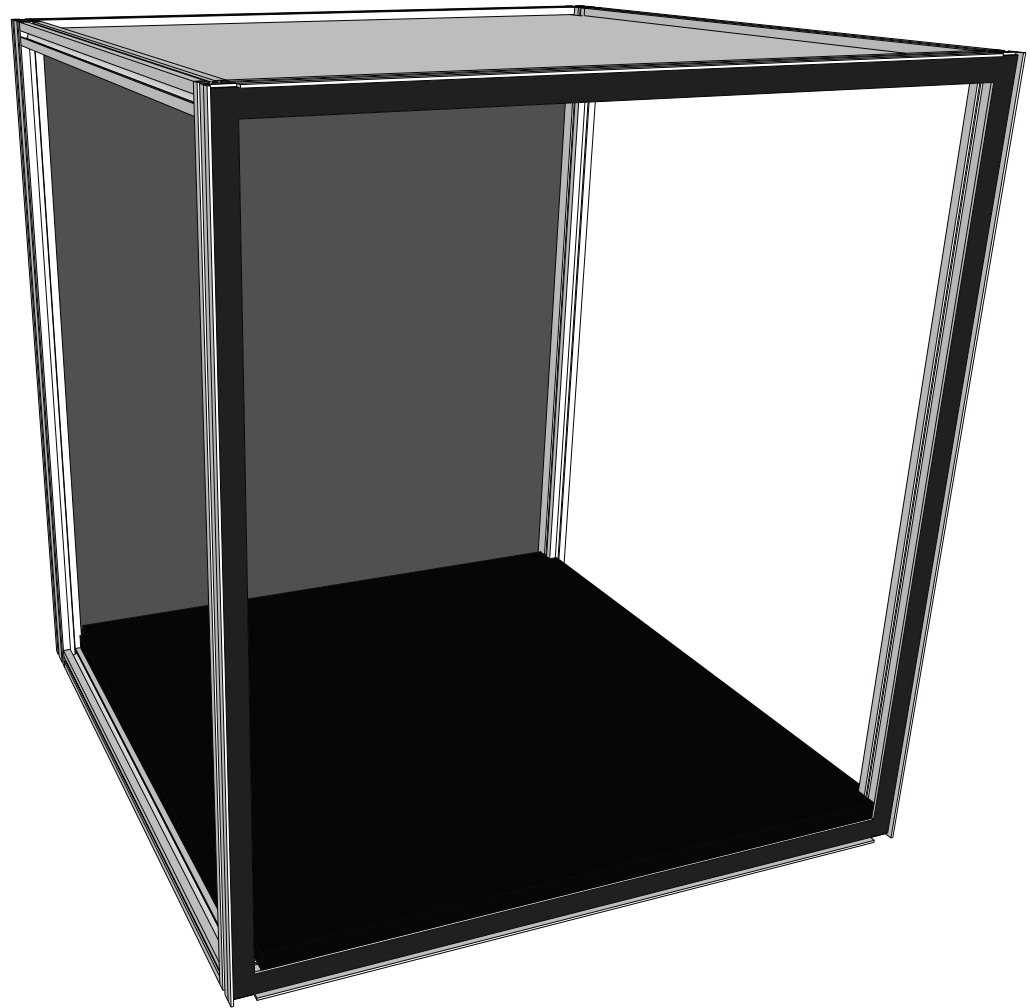
**MODU  
SPACE**

Bespoke Showcase Engineers

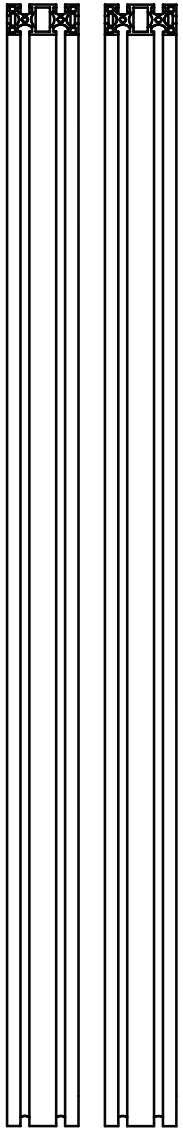
## **Sixth55 Assembly Guide**

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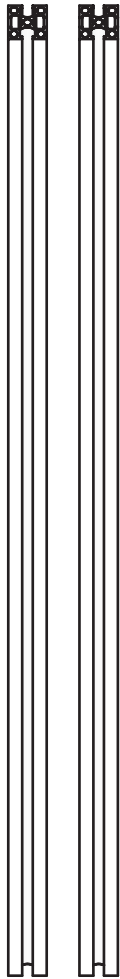
Version 3.0



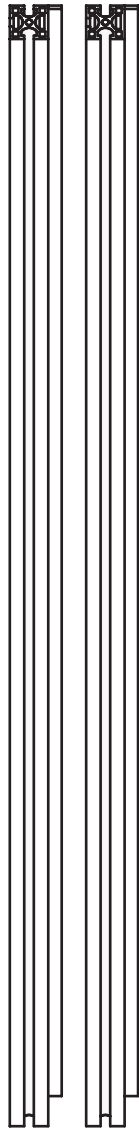
Back Frame  
Vertical Bar x 2



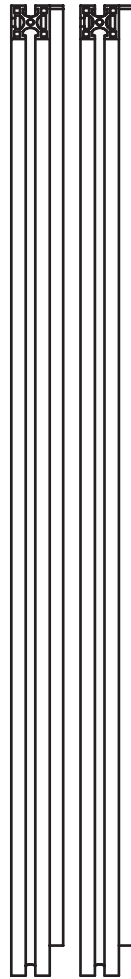
Back Frame  
Horizontal Bar x2



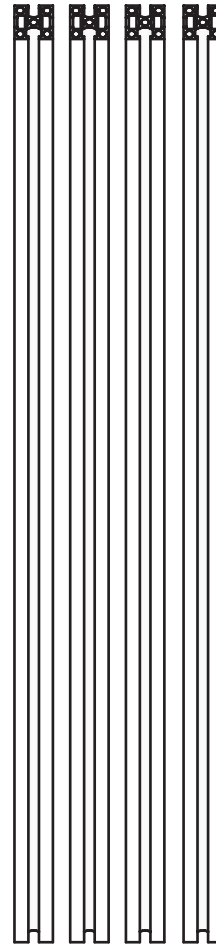
Front Frame  
Vertical Bar x 2



Front Frame  
Horizontal Bar x 2



Side Frame  
Horizontal Bar x 4



Vertical  
C-Channel x 4

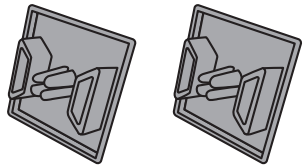


Horizontal  
C-Channel x 4

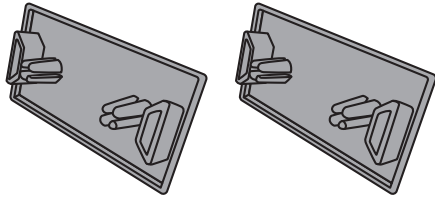


Conduits x 2





Front Frame Foot Pad x 2



Back Frame Foot Pad x 2



M5-Long Screw x 16



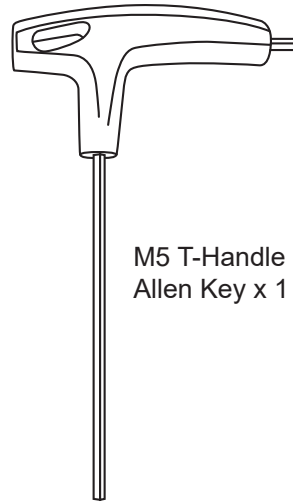
M5 Washer x 16



M4 Allen Key x 1

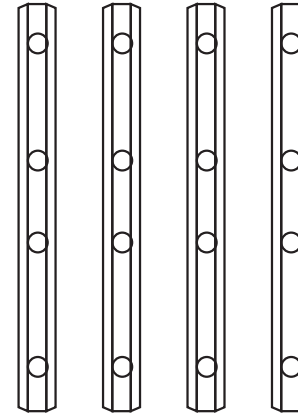


Front Panel  
Safety Screw x 1

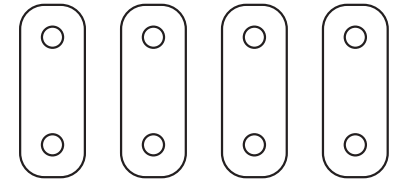


M5 T-Handle  
Allen Key x 1

### Accessories for connecting display cases



Stacking Bracket x 4



Horizontal Bracket x 4



M5 Nuts x 8



M4 Stacking Screw x 8



M5-Short Screw x 8



**Attention:** If you are connecting multiple display cases, please refer to "Connecting Display Cases" assembly guide before commencing.

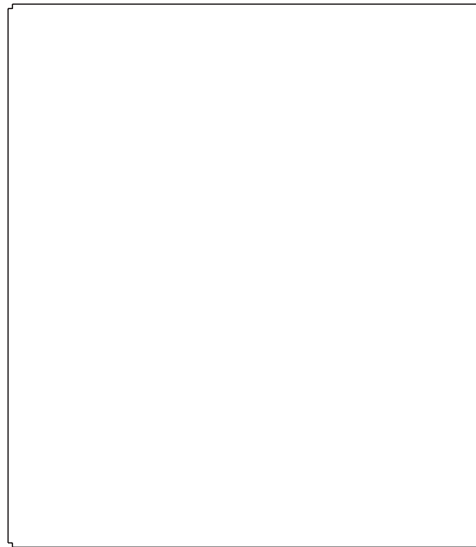
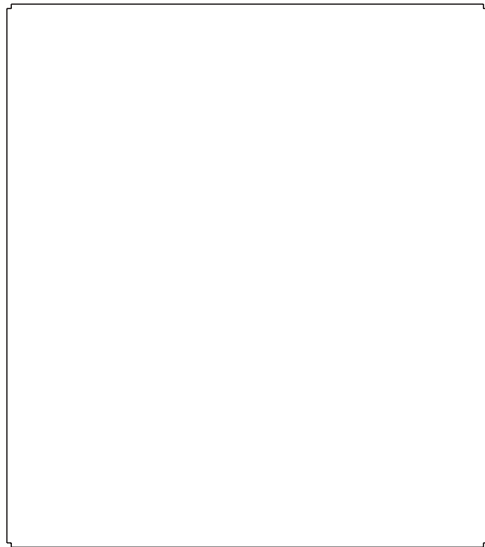
Back Panel x 1



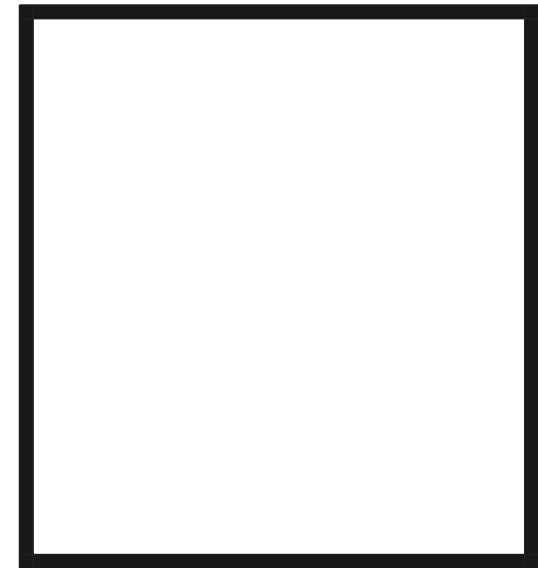
Top Panel x 1



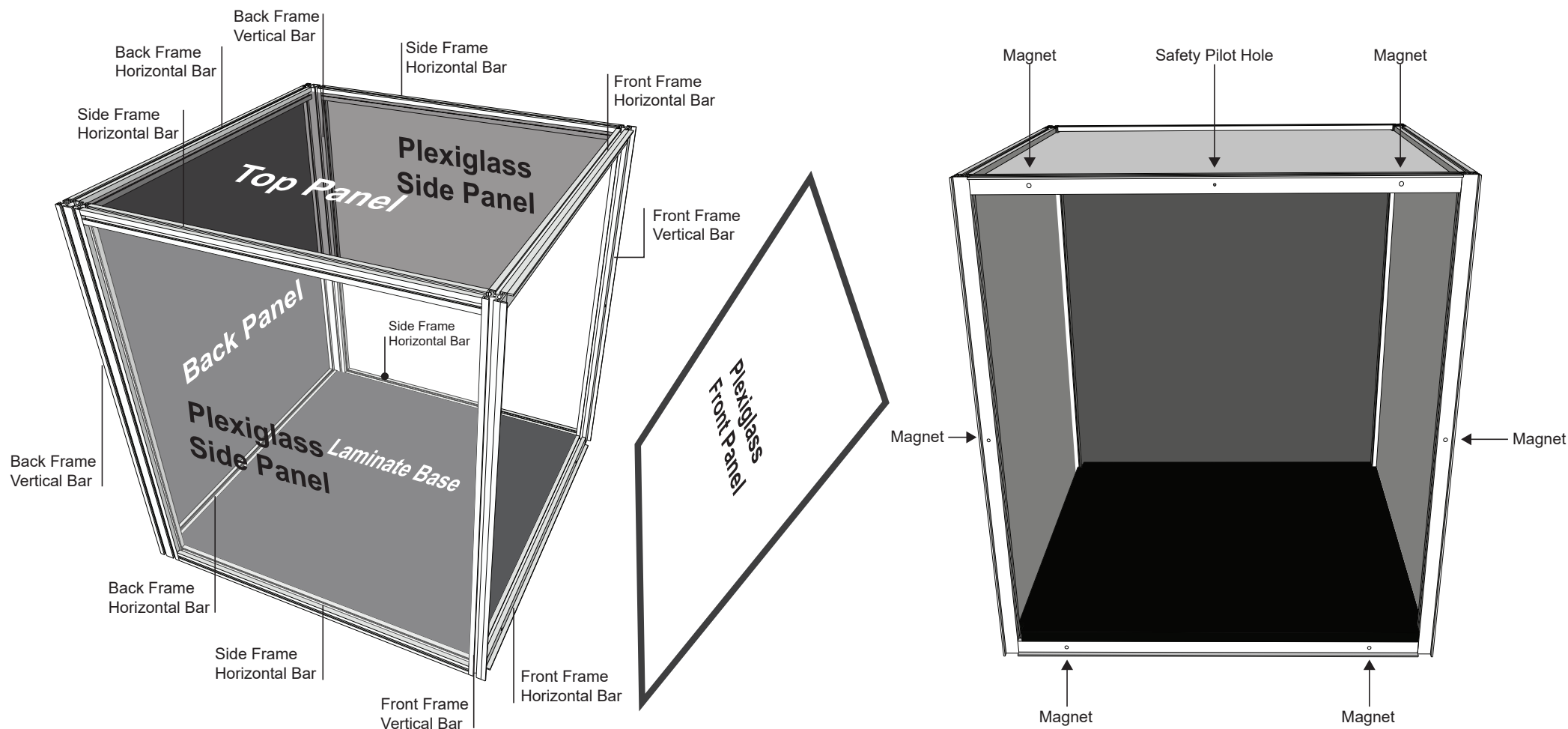
Laminate Base x 1



Plexiglass Side Panel x 2



Plexiglass Front Panel x 1



**Attention:** If you have a floor that could easily scratched or damaged, please ensure you cover the surface with a protective cover.



**Attention:** Please ensure you have all the parts before commencing assembly. Please read all of the instructions before commencing.



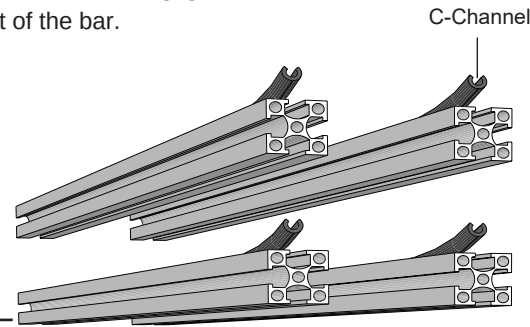
**Attention:** If you have purchased optional accessories, please refer to the **Optional Accessories** assembly instructions which are supplied separately.

### You will need

- Side Frame Horizontal Bar x 4
- Back Frame Vertical Bar x 2
- Front Frame Vertical Bar x 2
- Horizontal C-Channel x 4
- Vertical C-Channel x 4

### Side Frame Horizontal Bar

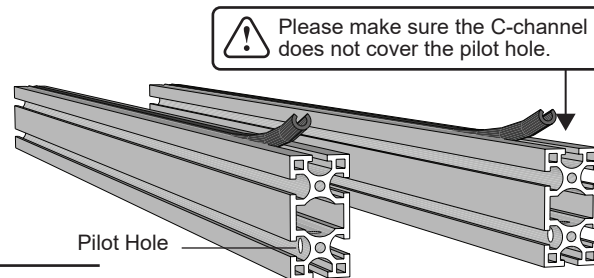
Position the bar on any side. Install a Horizontal C-Channel into the top slit of the bar. Repeat for all bars.



### Back Frame Vertical Bar

Position the bar with the pilot holes facing the flat surface. Install a Vertical C-Channel into the top slit of the bar. Repeat for all bars.

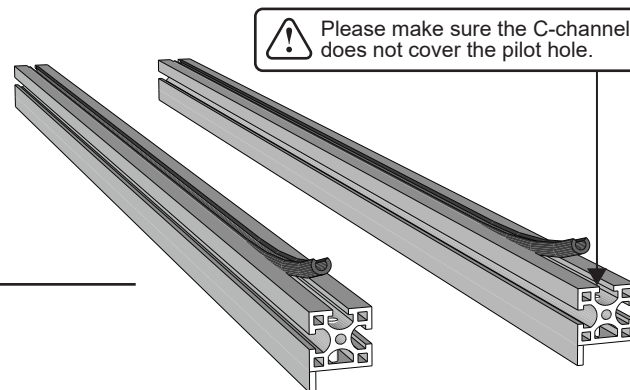
⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



### Front Frame Vertical Bar

Place a bar with the magnets facing down. Install a Vertical C-Channel into the top slit. Repeat for all bars.

⚠ If you are joining the display cases horizontally, do not insert the C-Channel on the connecting bar.



### You will need

- M5-Long Screw x 16
- M5-Washer x 16
- Side Frame Horizontal Bar x 4
- Back Frame Horizontal Bar x 2
- Front Frame Horizontal Bar x 2

### Steps to insert M5-Long Screw

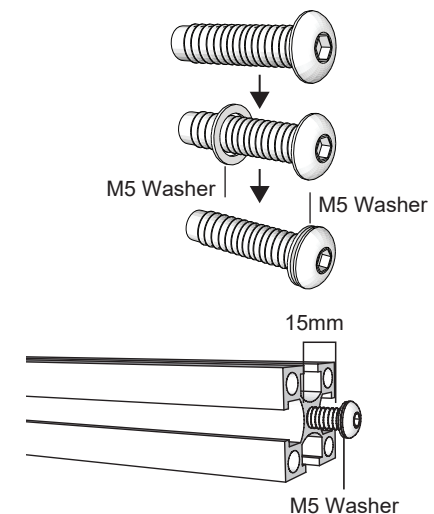
**Step 1.** Insert the M5-Long Screw fully into the M5-Washer.

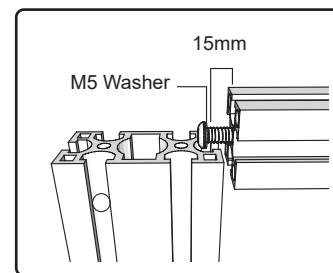
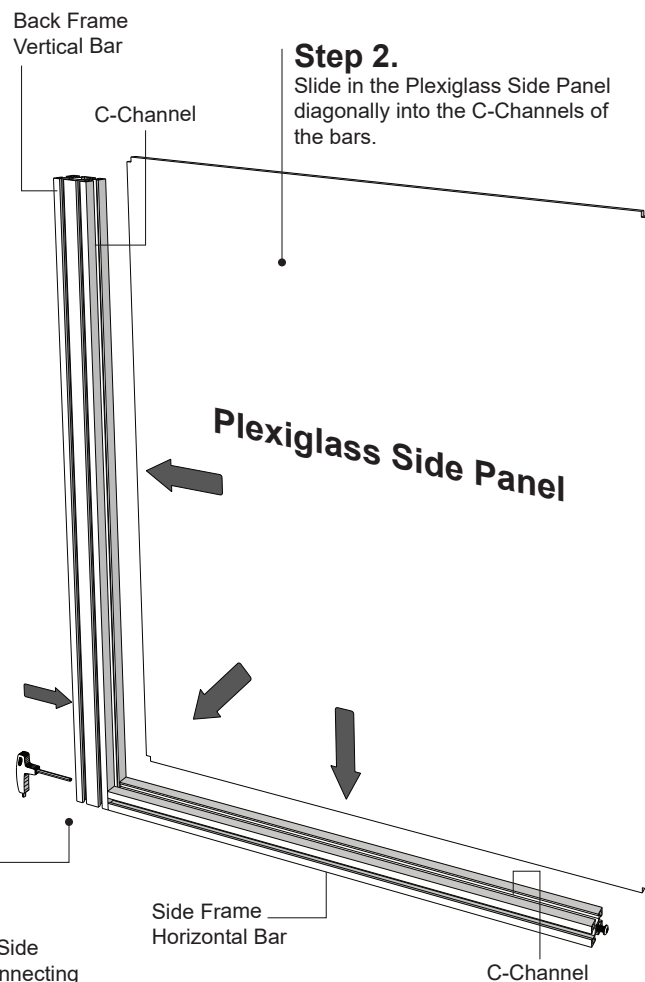
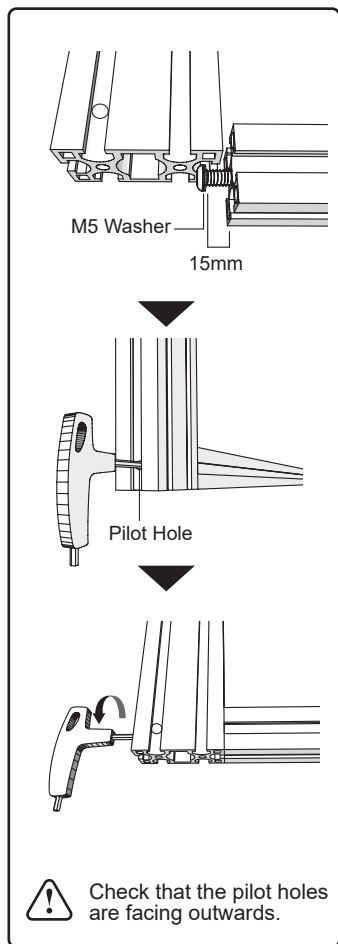
**Step 2.** Position the screw with washer into the pilot hole on the left side of the bar. Turn clockwise to tighten the screw. Leave a 15mm gap between the washer and bar.

**Step 3.** Repeat steps 1-2 for the other side of the bar.

**Step 4.** Repeat steps 1-3 for

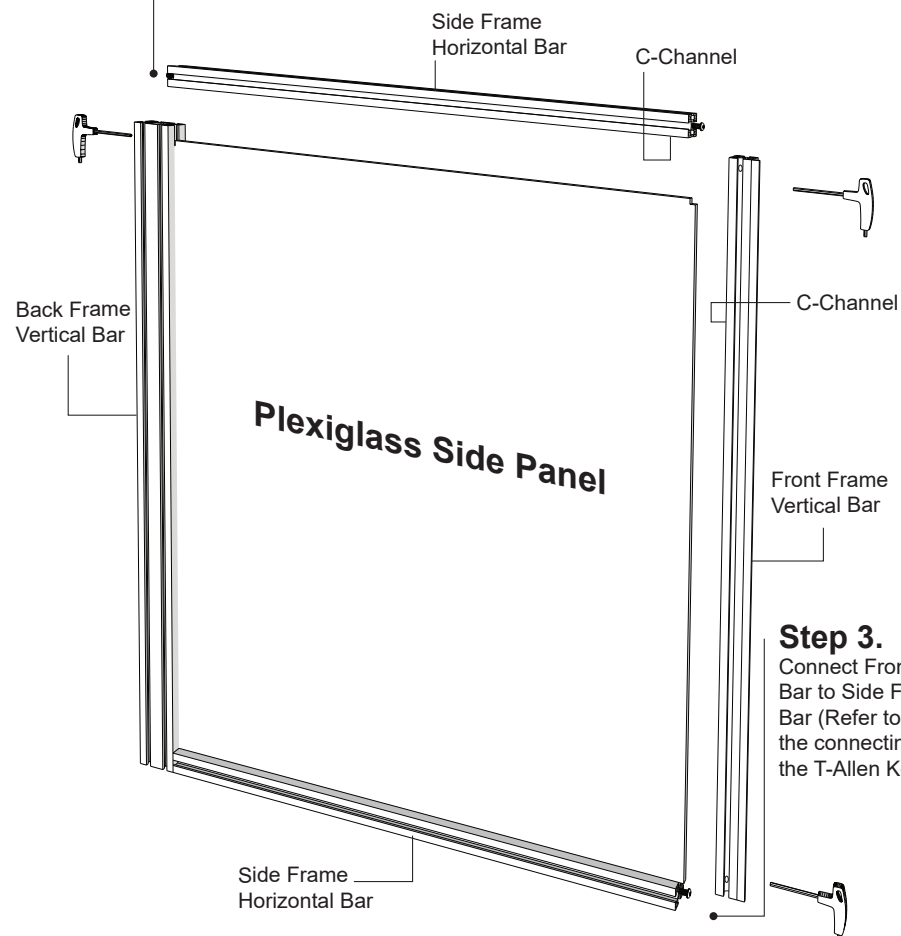
- Side Frame Horizontal Bar x 4
- Front Frame Horizontal Bar x 2
- Back Frame Horizontal Bar x 2





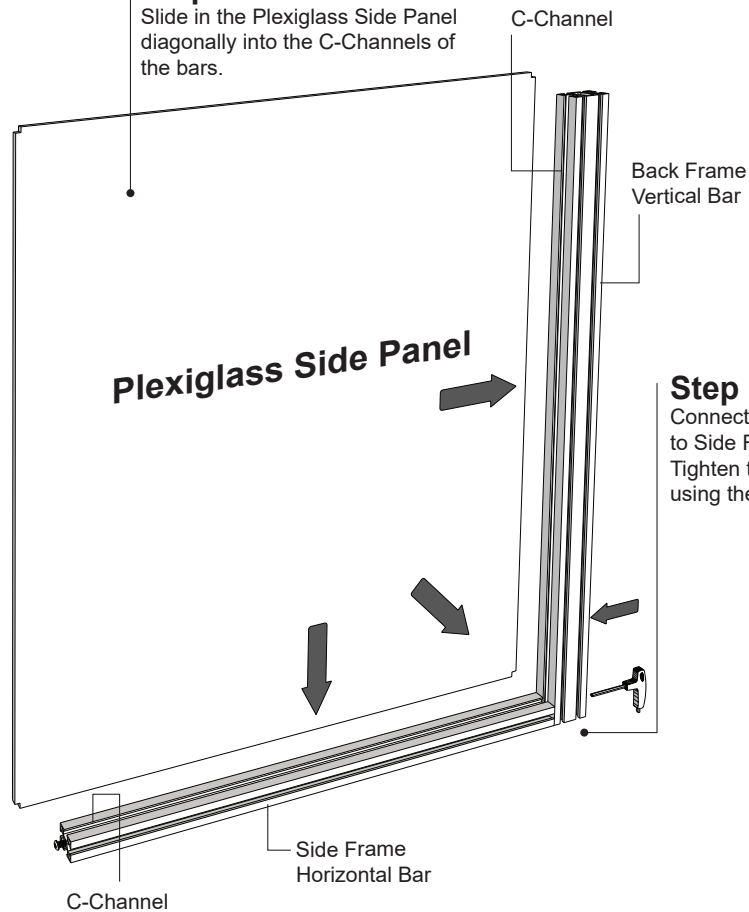
### Step 4.

Press down the Side Frame Horizontal Bar into the Plexiglass Side Panel. Tighten the connecting screw using the T-Allen Key.



**Step 6.**

Slide in the Plexiglass Side Panel diagonally into the C-Channels of the bars.

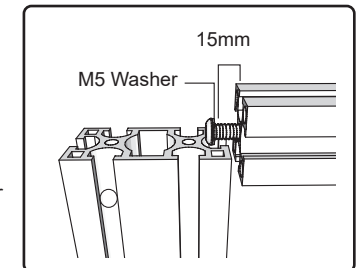


**Step 5.**

Connect Back Frame Vertical Bar to Side Frame Horizontal Bar. Tighten the connecting screw using the T-Allen Key.

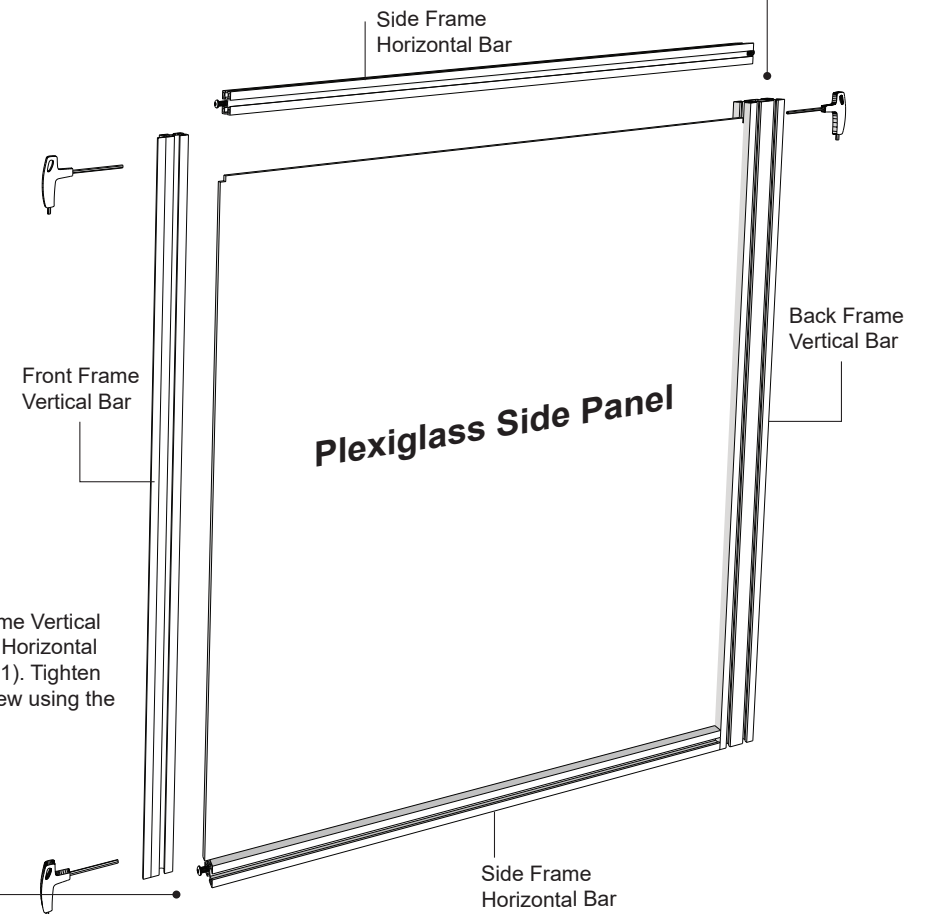
**Step 8.**

Press down the Side Frame Horizontal Bar into the Plexiglass Side Panel. Tighten the connecting screw using the T-Allen Key.

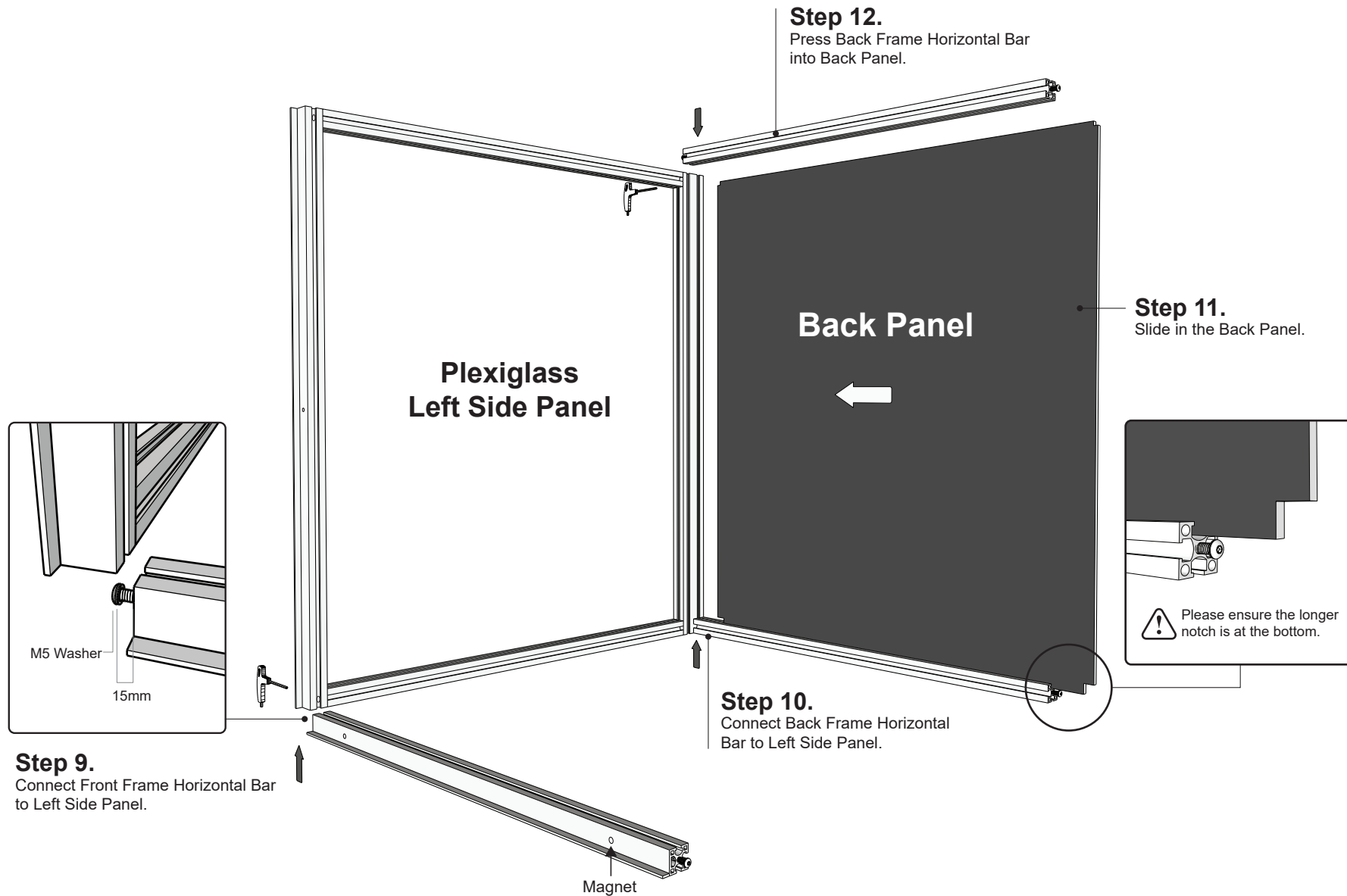


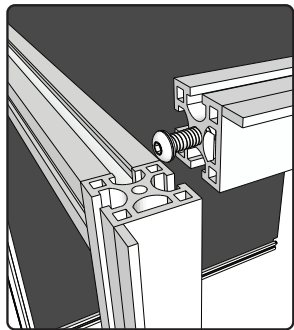
**Step 7.**

Connect Front Frame Vertical Bar to Side Frame Horizontal Bar (Refer to Step 1). Tighten the connecting screw using the T-Allen Key.



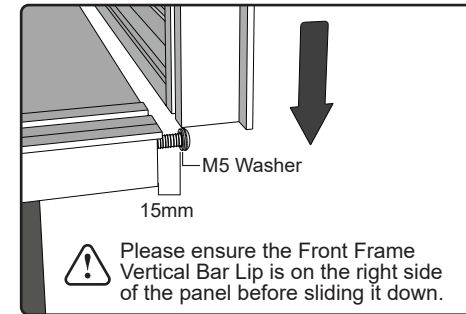
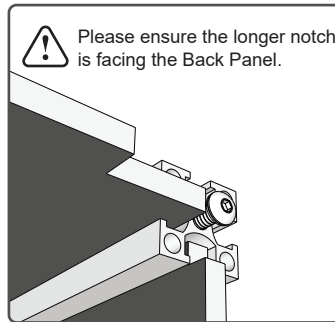






**Step 13.**

Connect Front Frame Horizontal Bar to Front Frame Vertical bar.



**Step 15.**

Slide in the Right Side Panel.

